

FIG 3

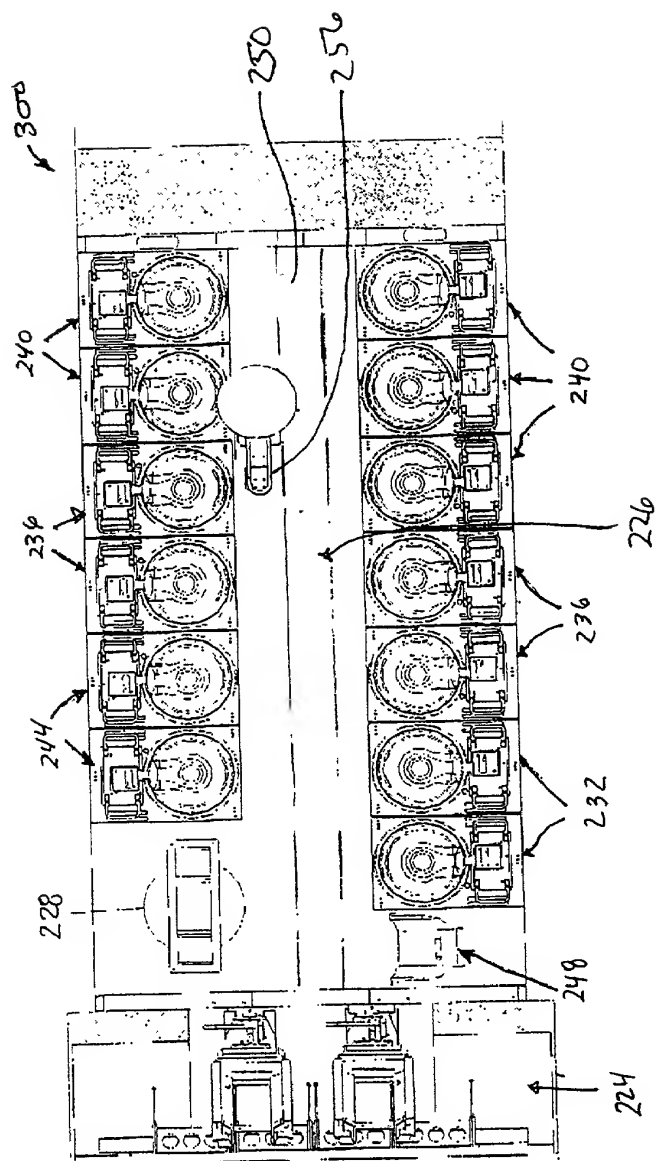
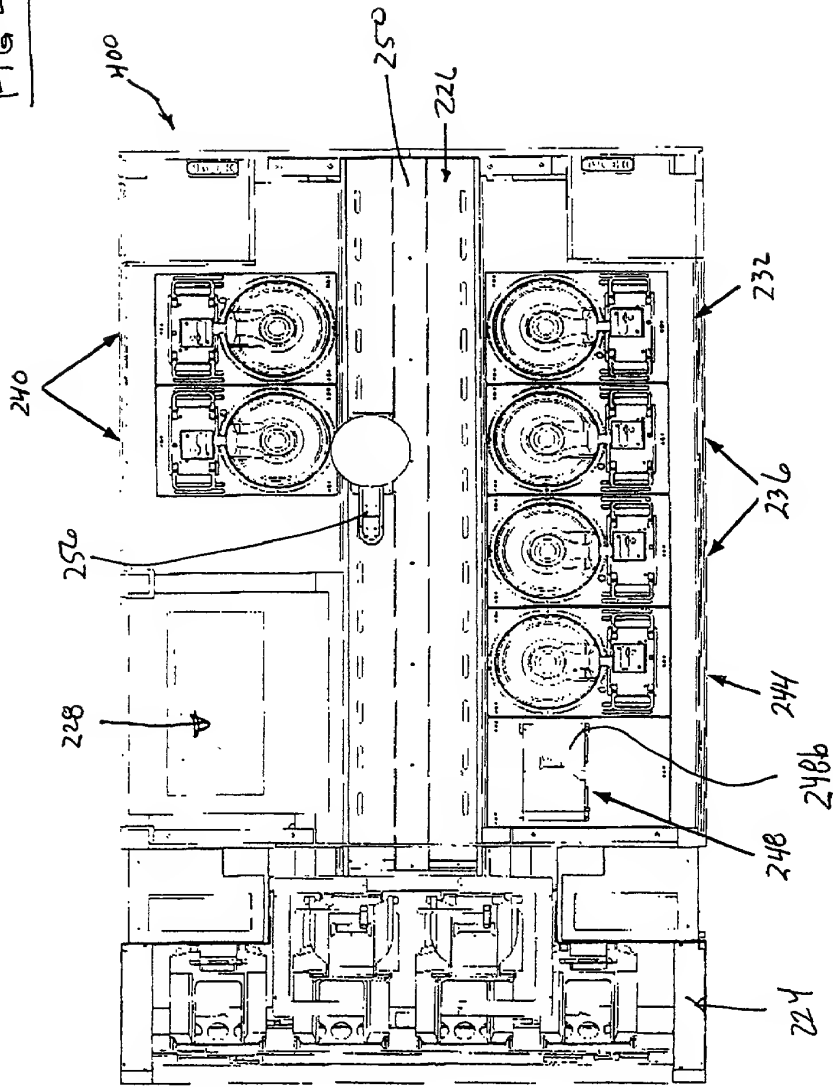
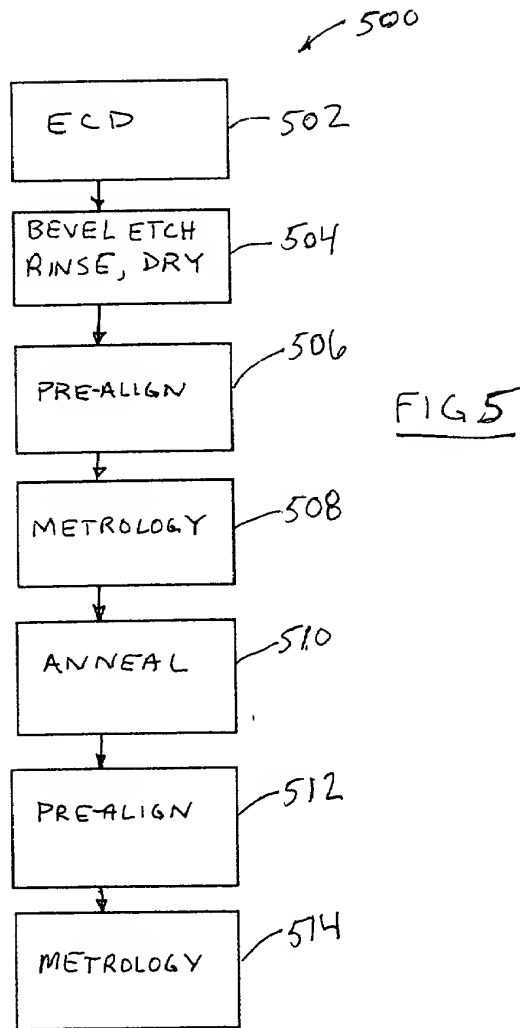
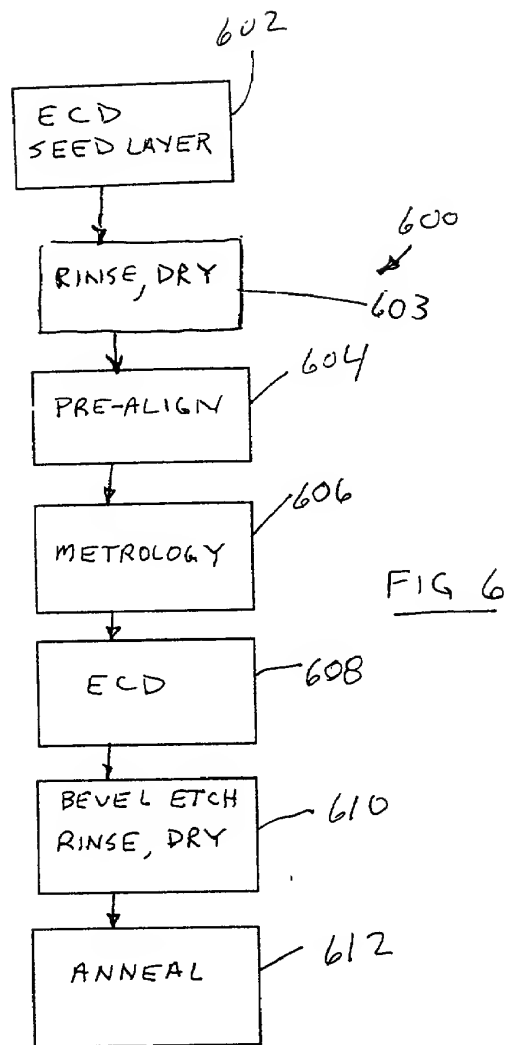


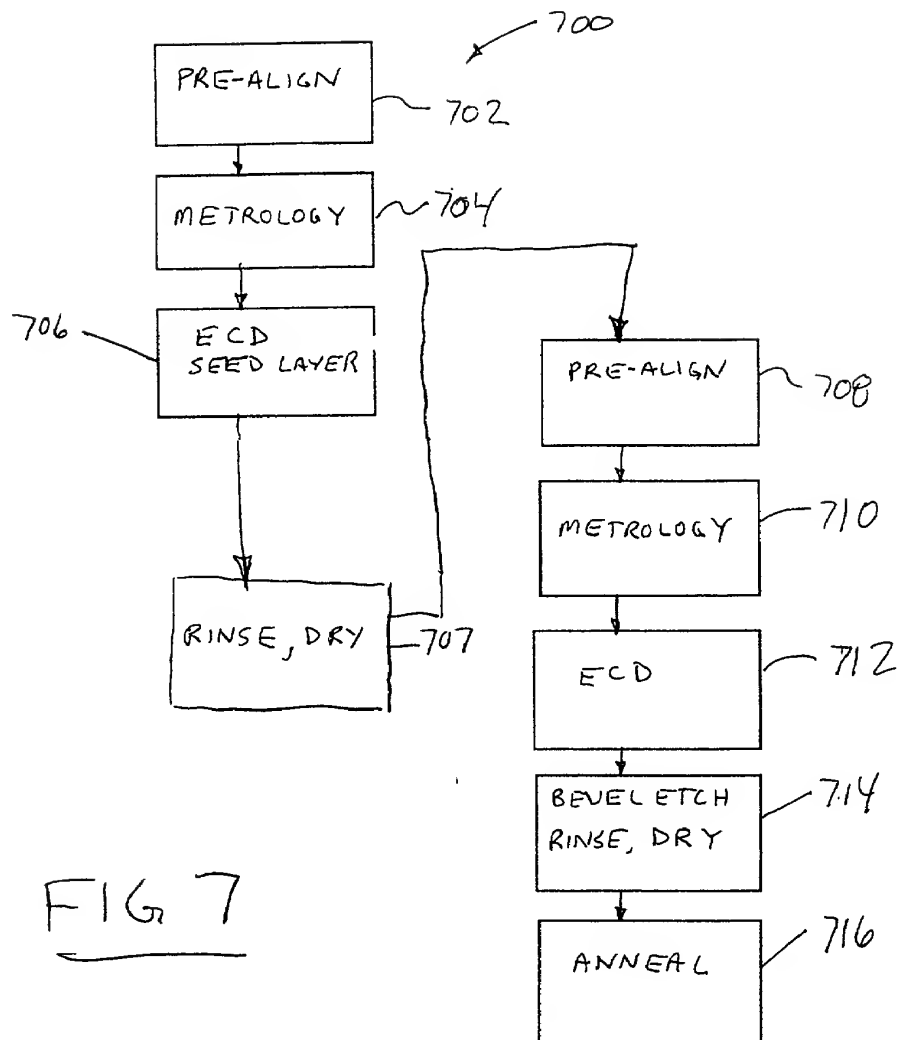
FIG. 4

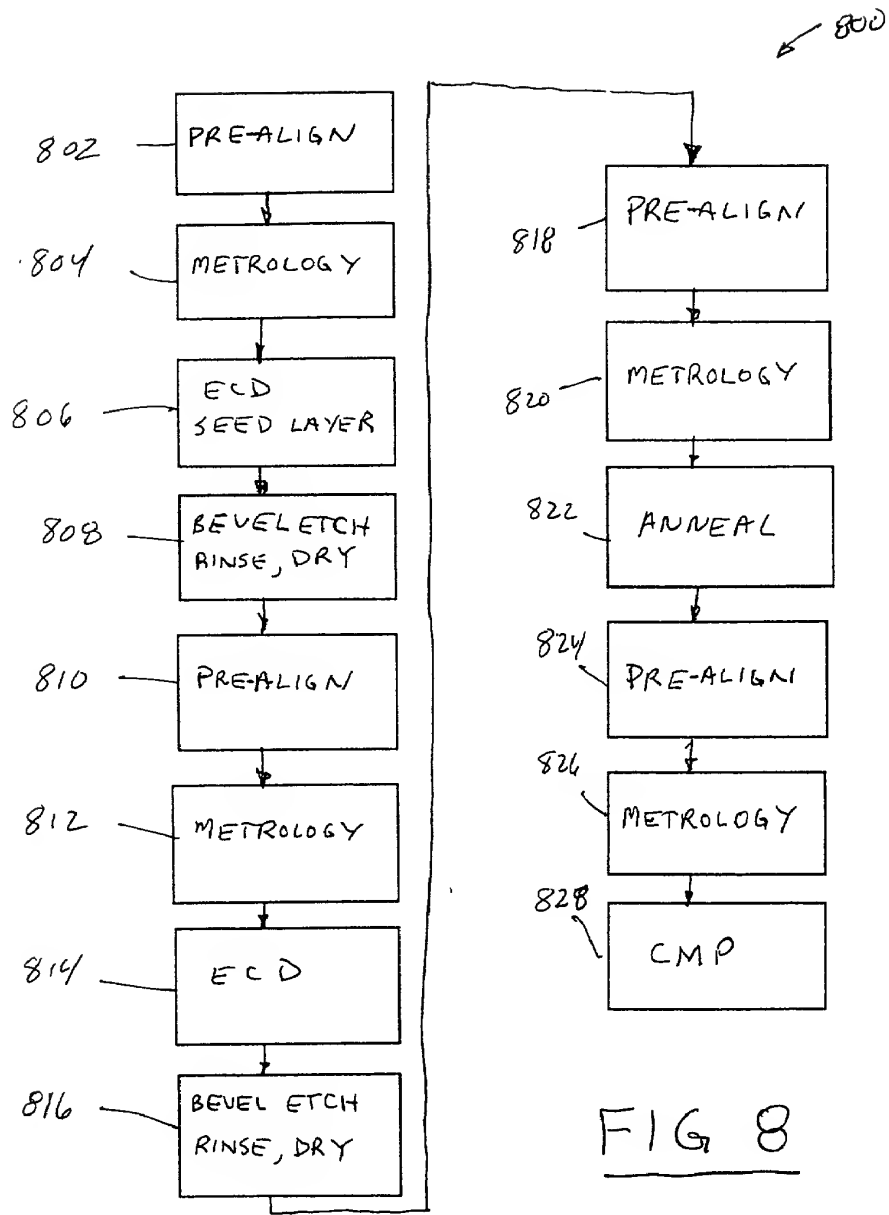
FIG 4











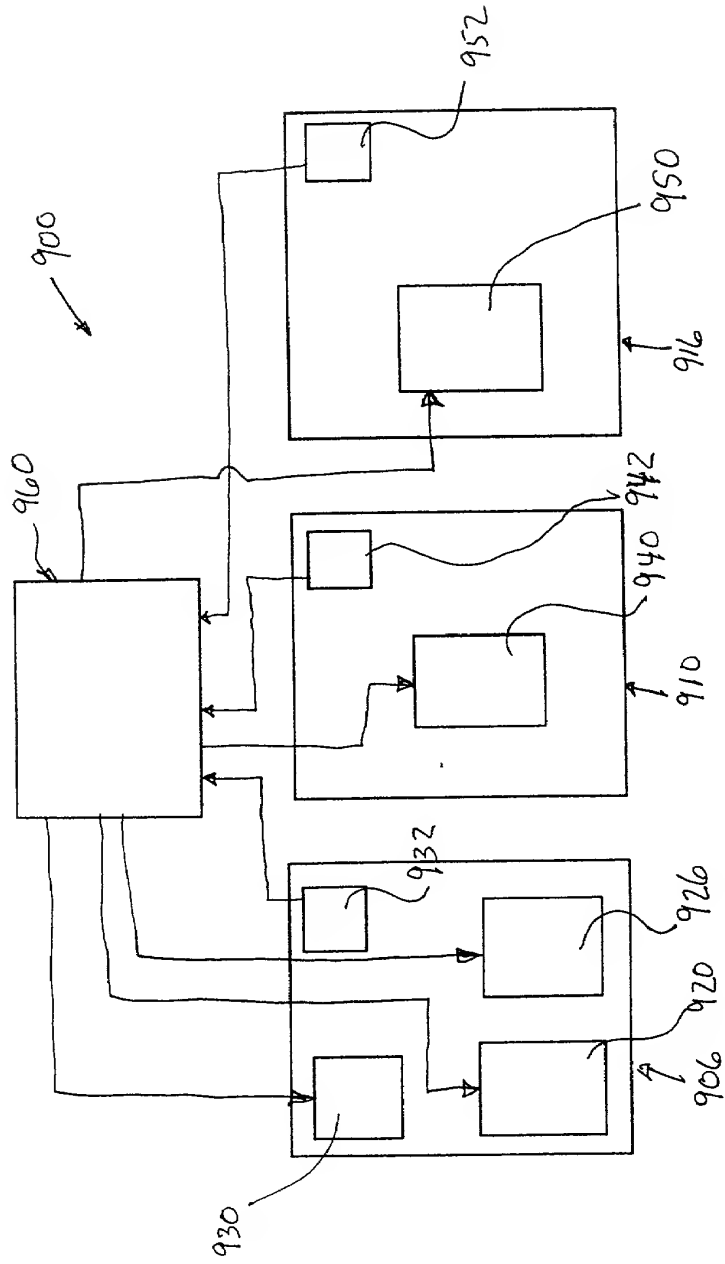


FIG 9

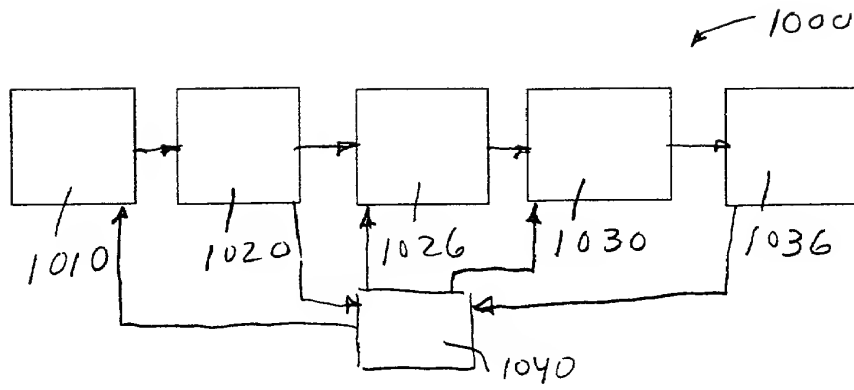


FIG. 10

FIG. A1A PRIOR ART

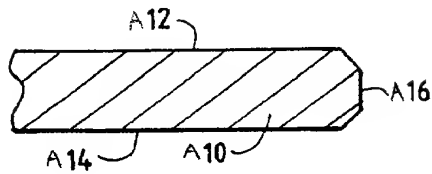


FIG. A2A

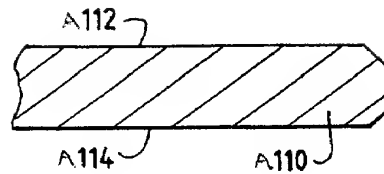


FIG. A1B PRIOR ART

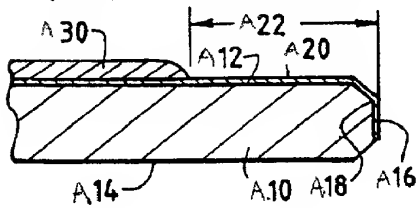


FIG. A2B

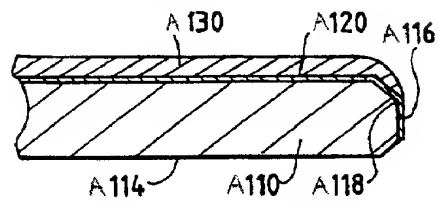


FIG. A1C PRIOR ART

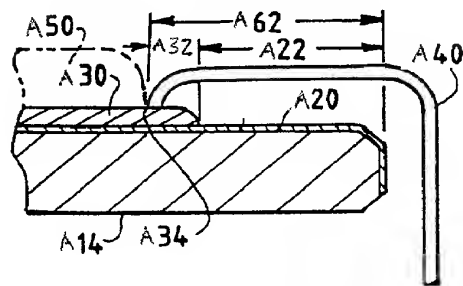


FIG. A2C

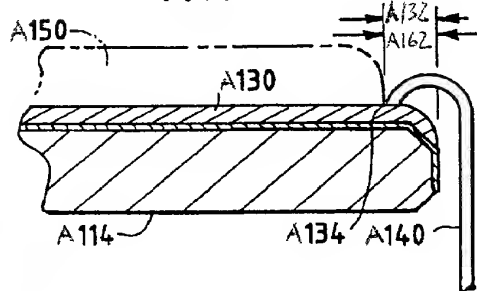


FIG. A1D PRIOR ART

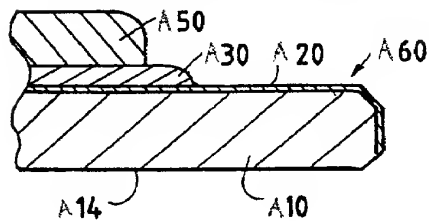


FIG. A2D

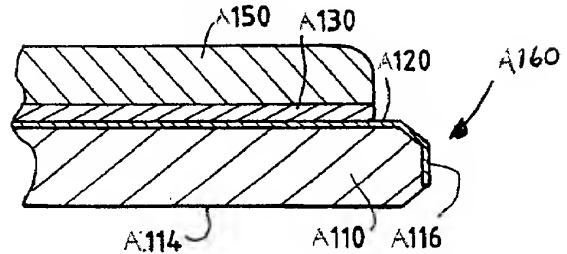


FIG. A3

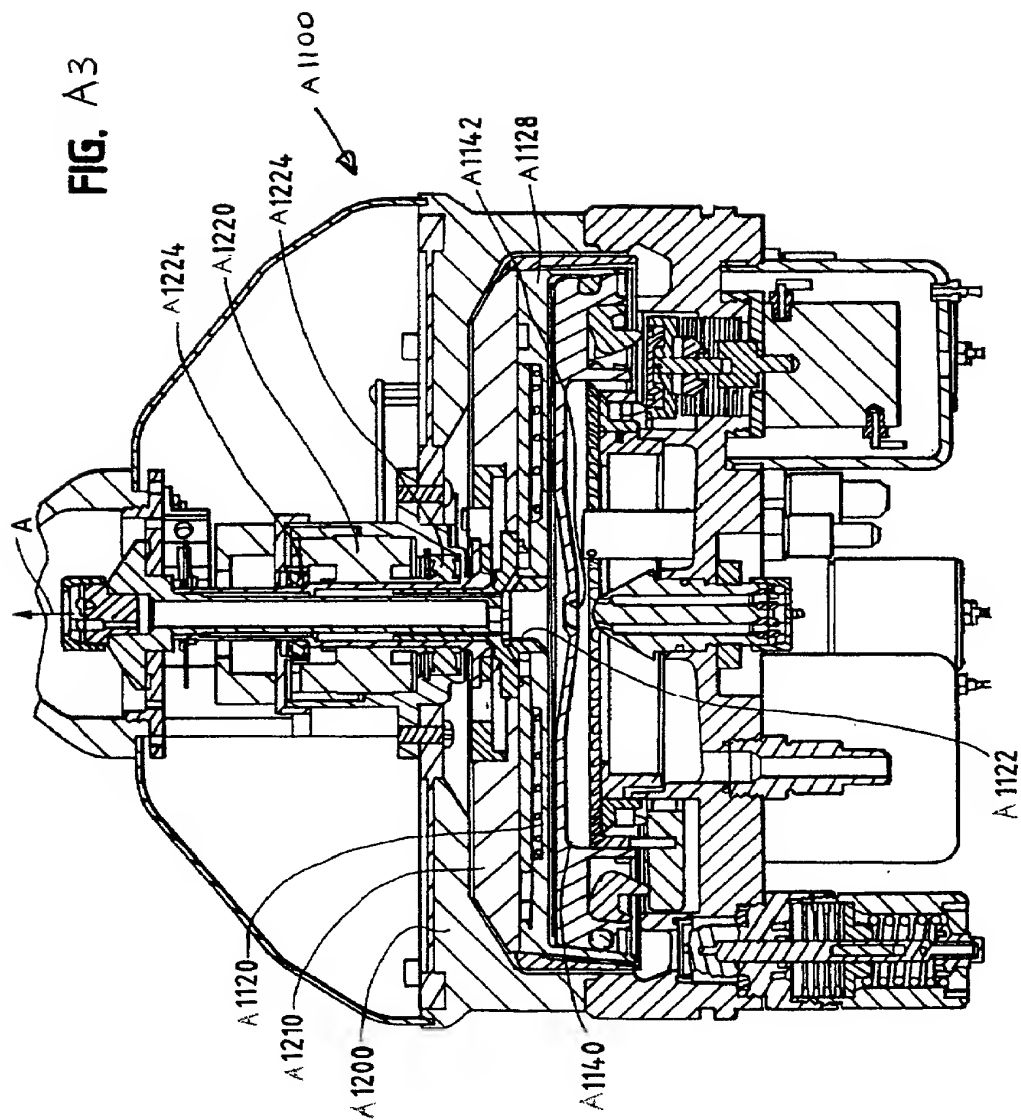
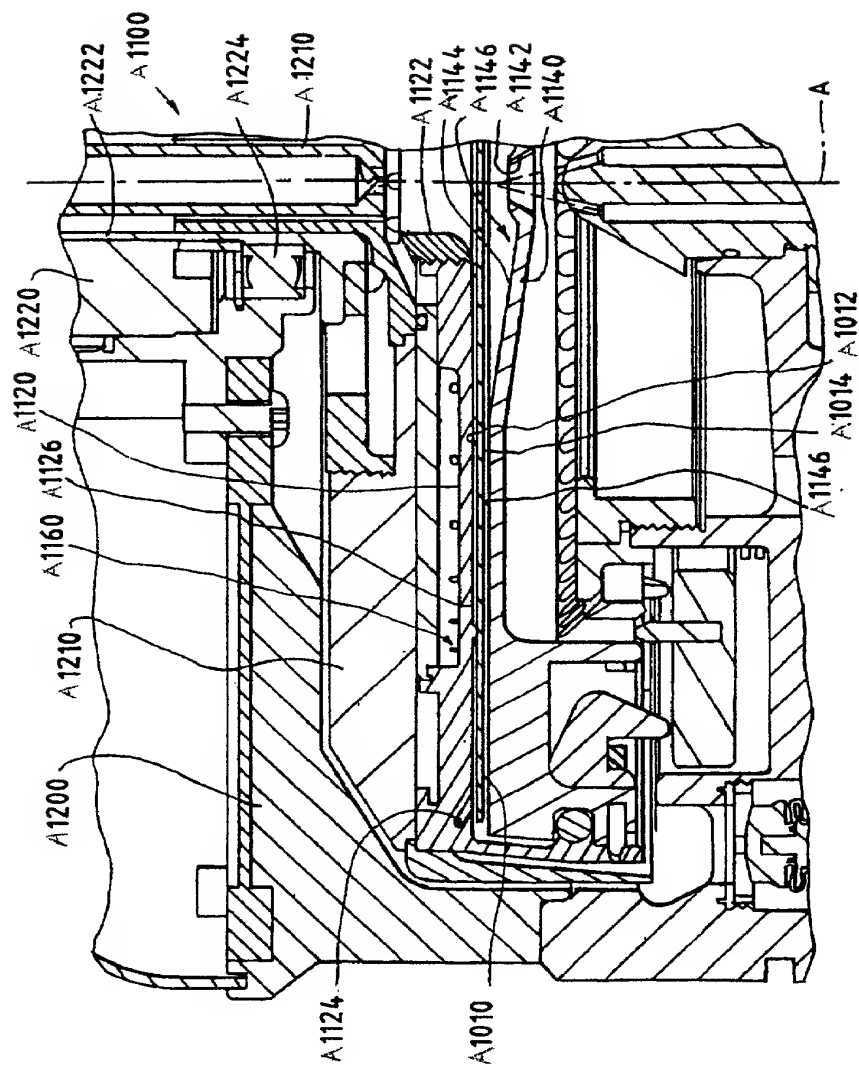


FIG. A4



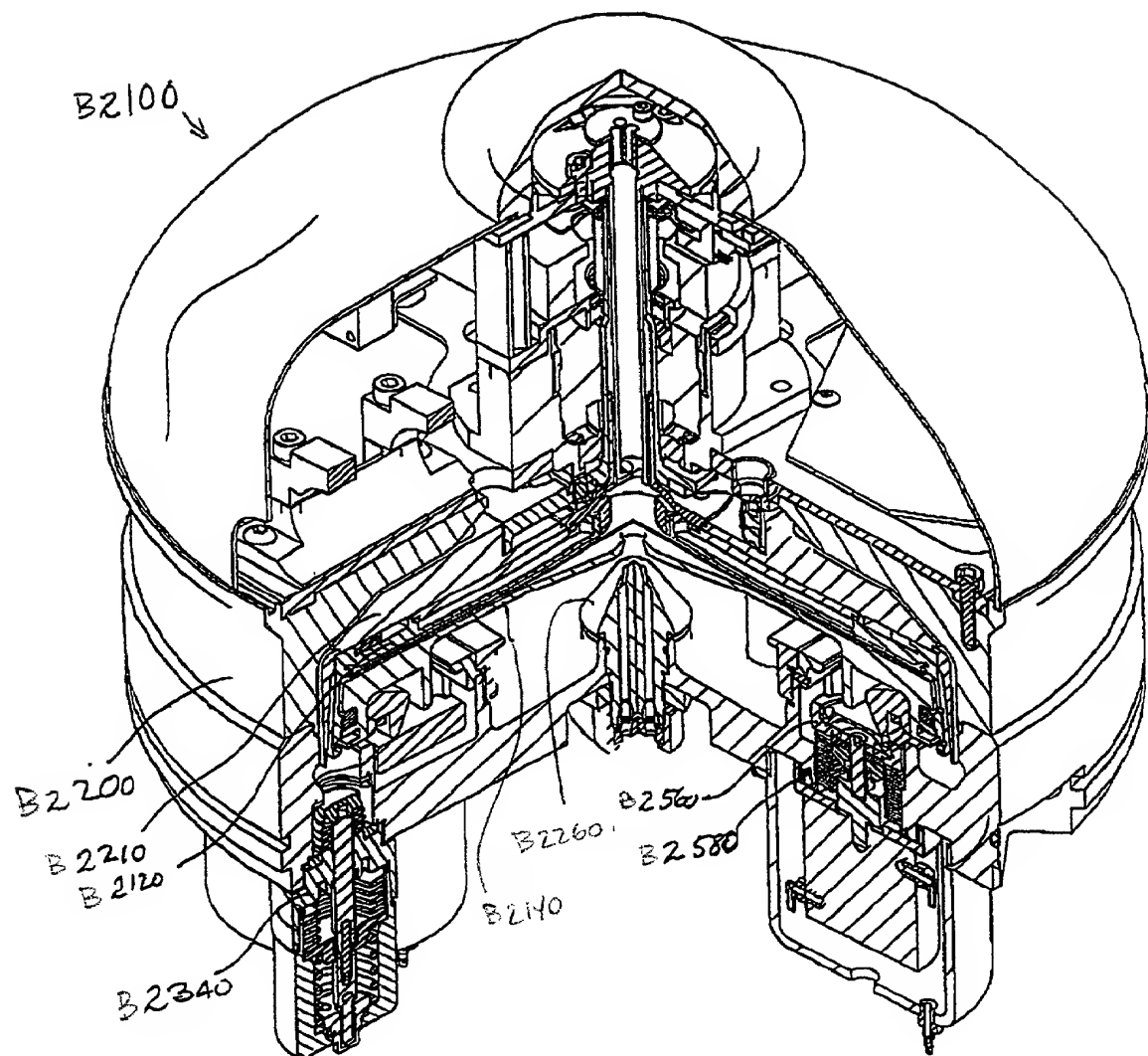


Fig. B1

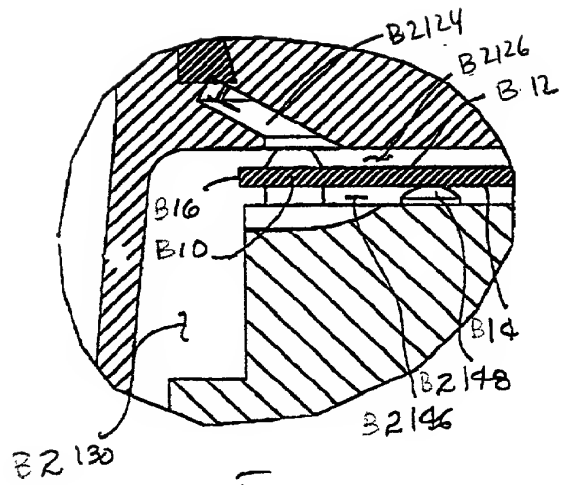


Fig. B4

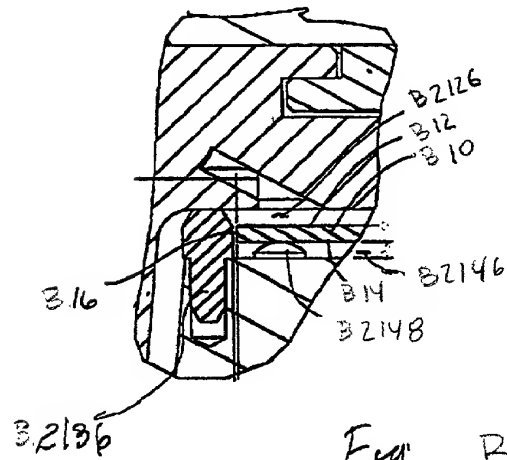


Fig. B5

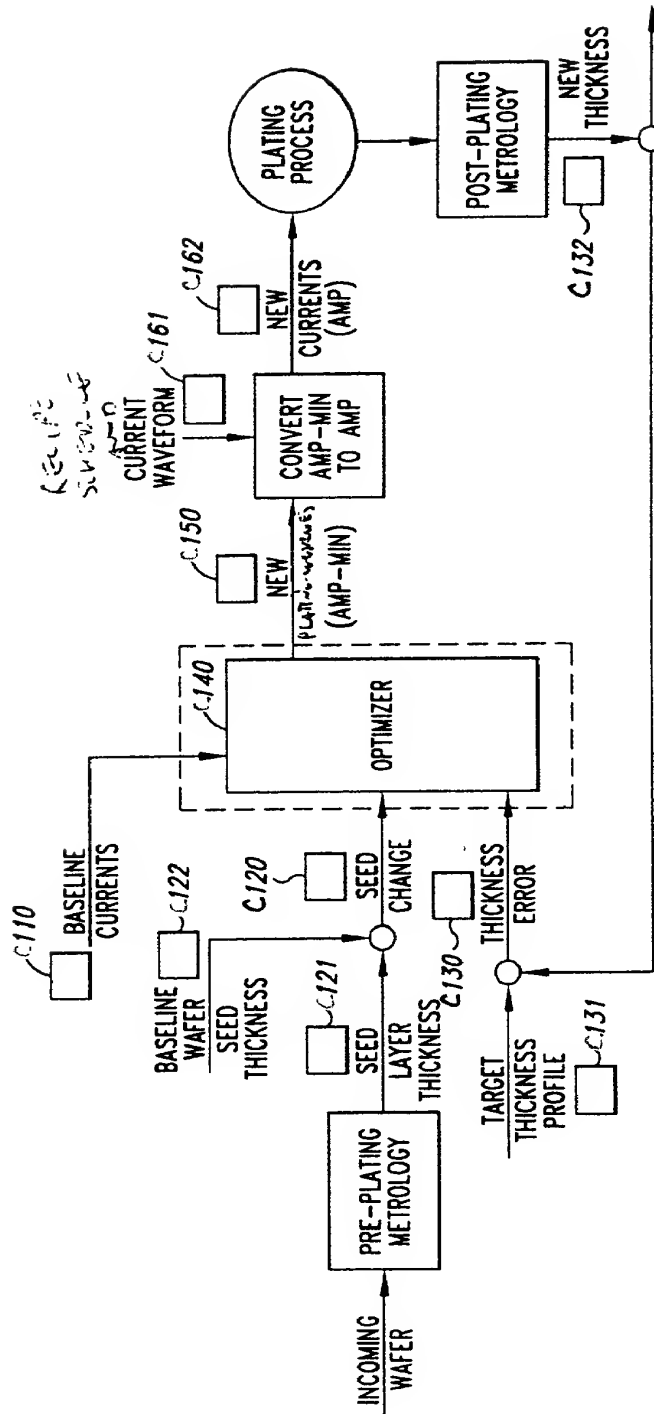


Fig. C1

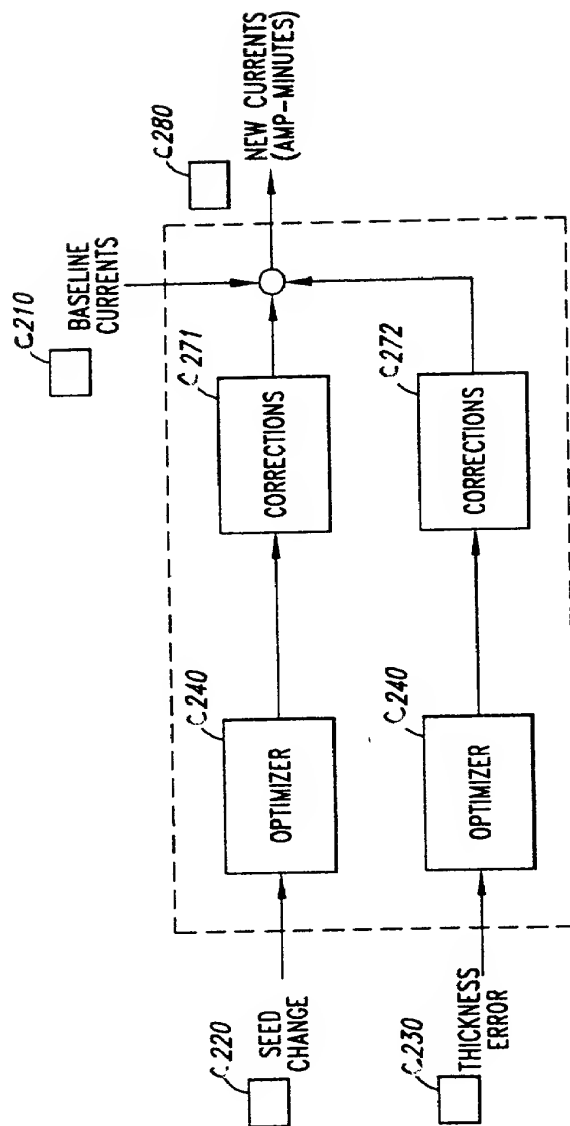
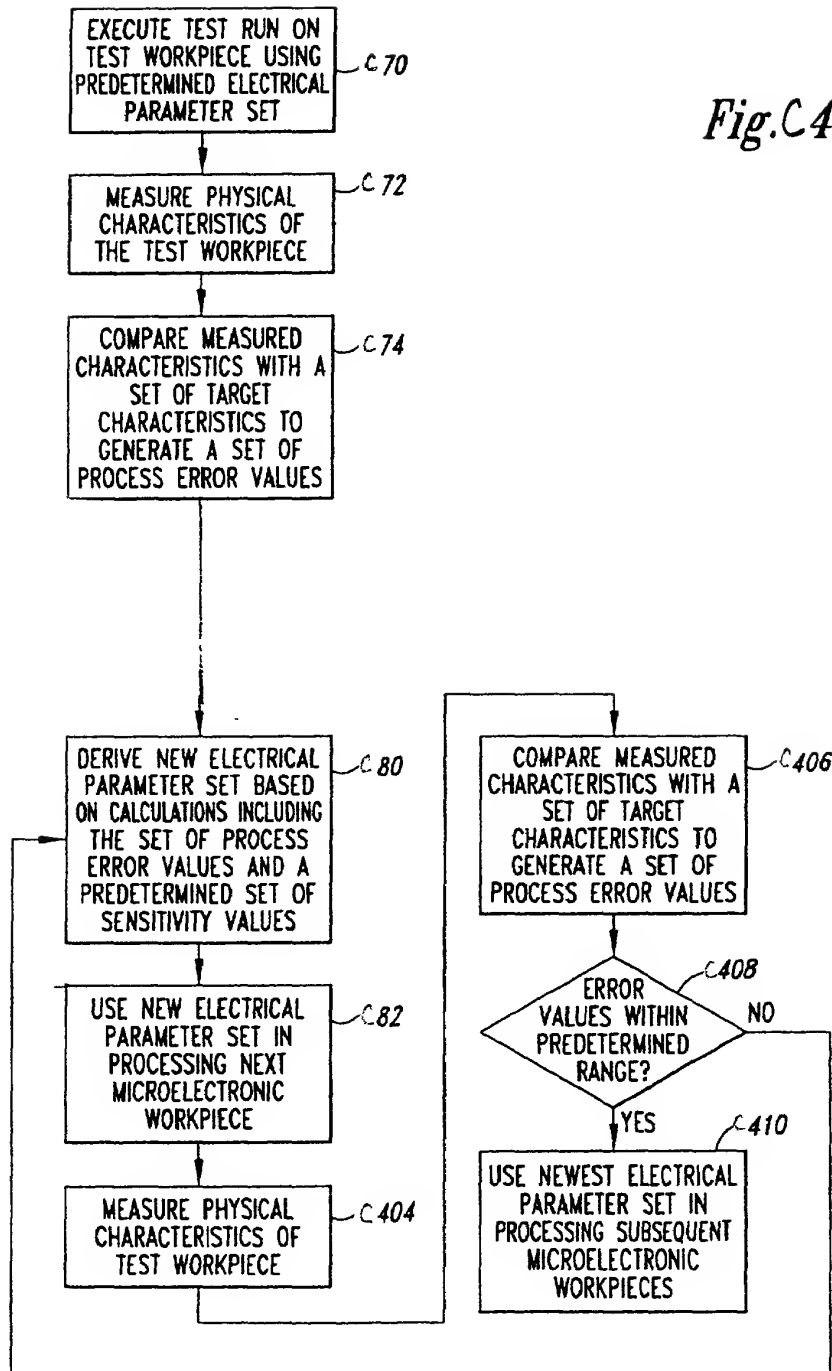


Fig. C2

Fig. C4



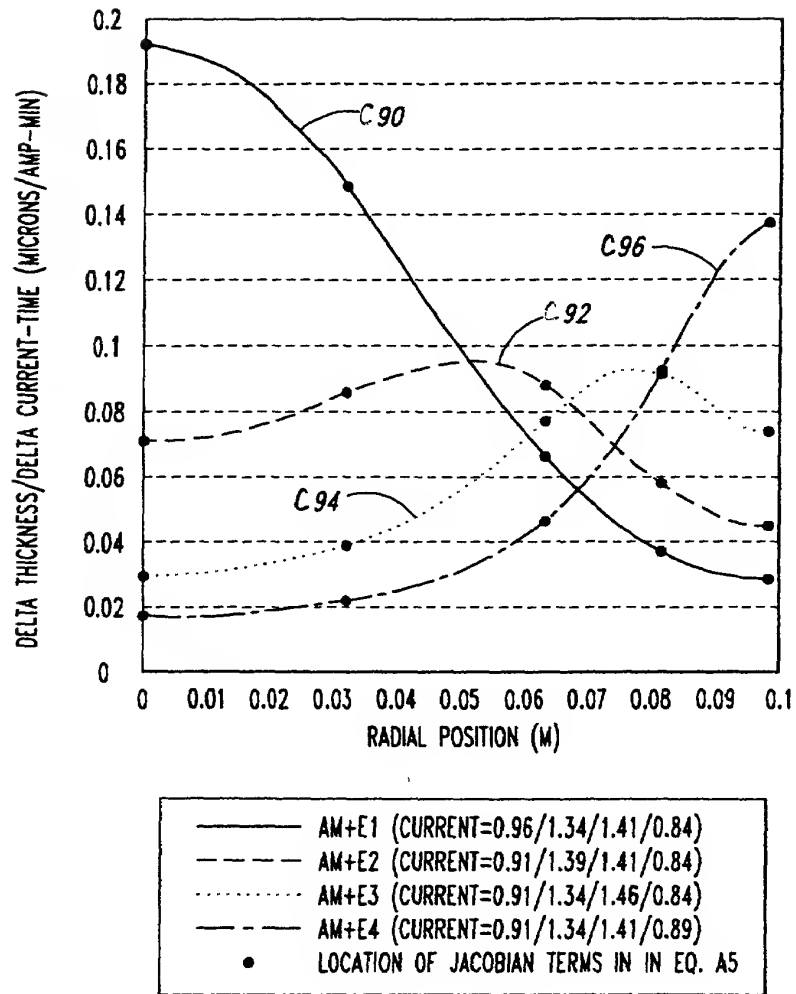


Fig.C5

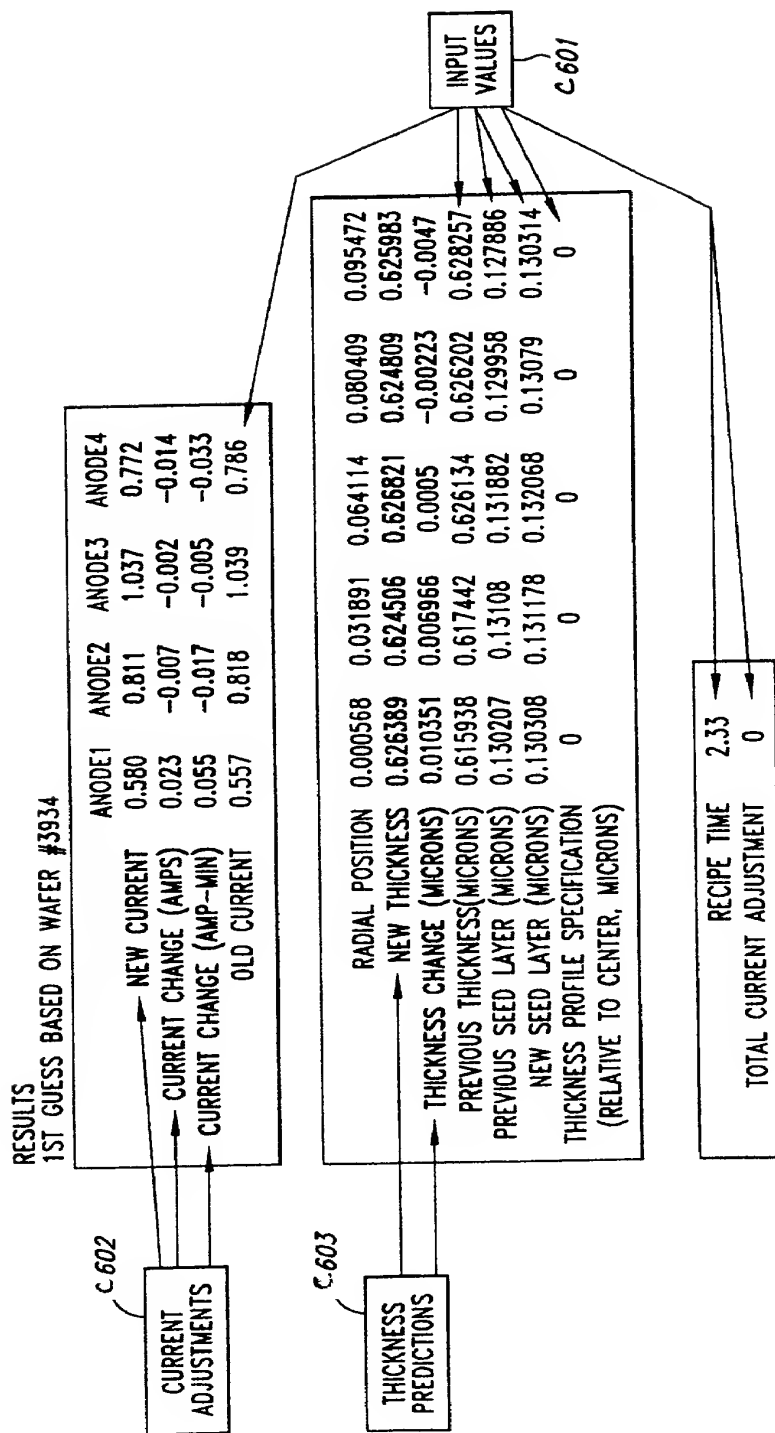


Fig.C6

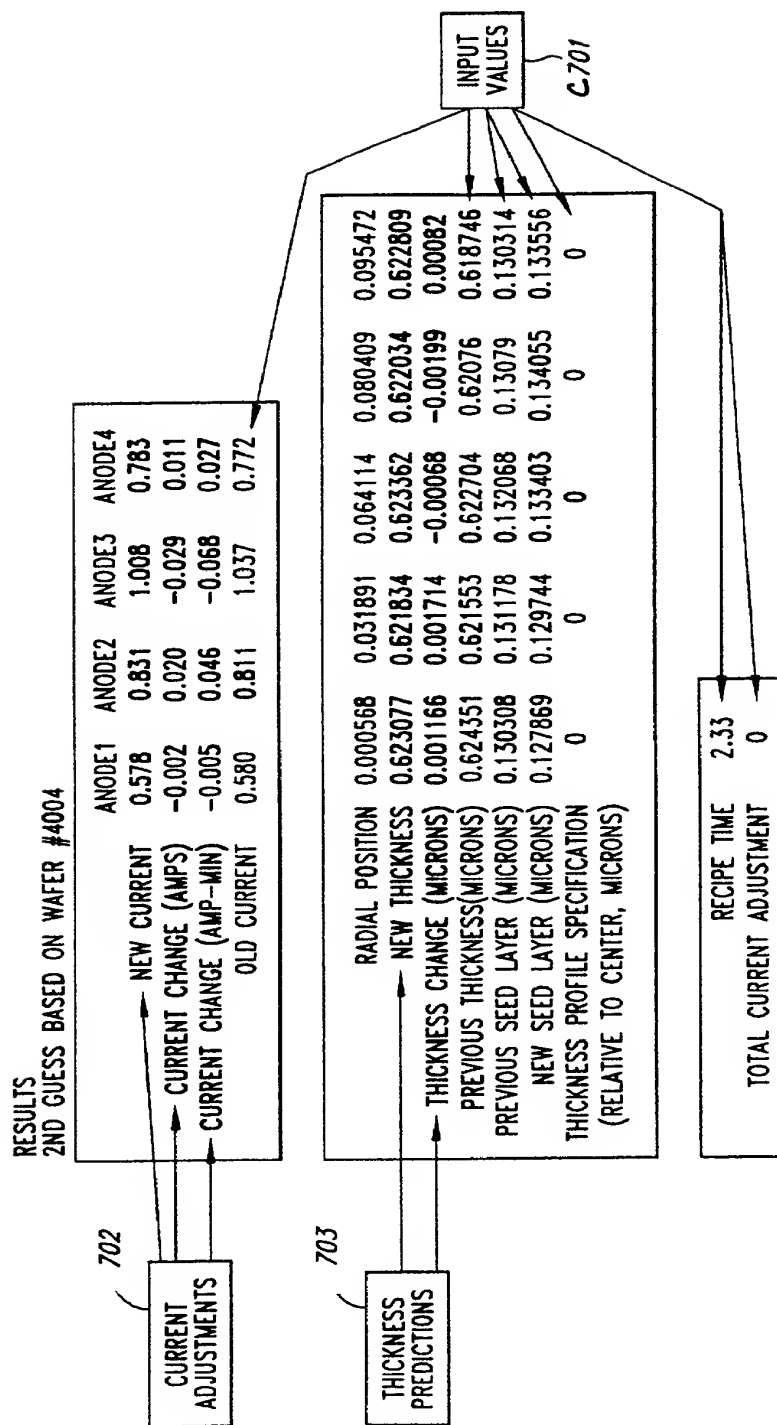


Fig.C7

FIGURE C8

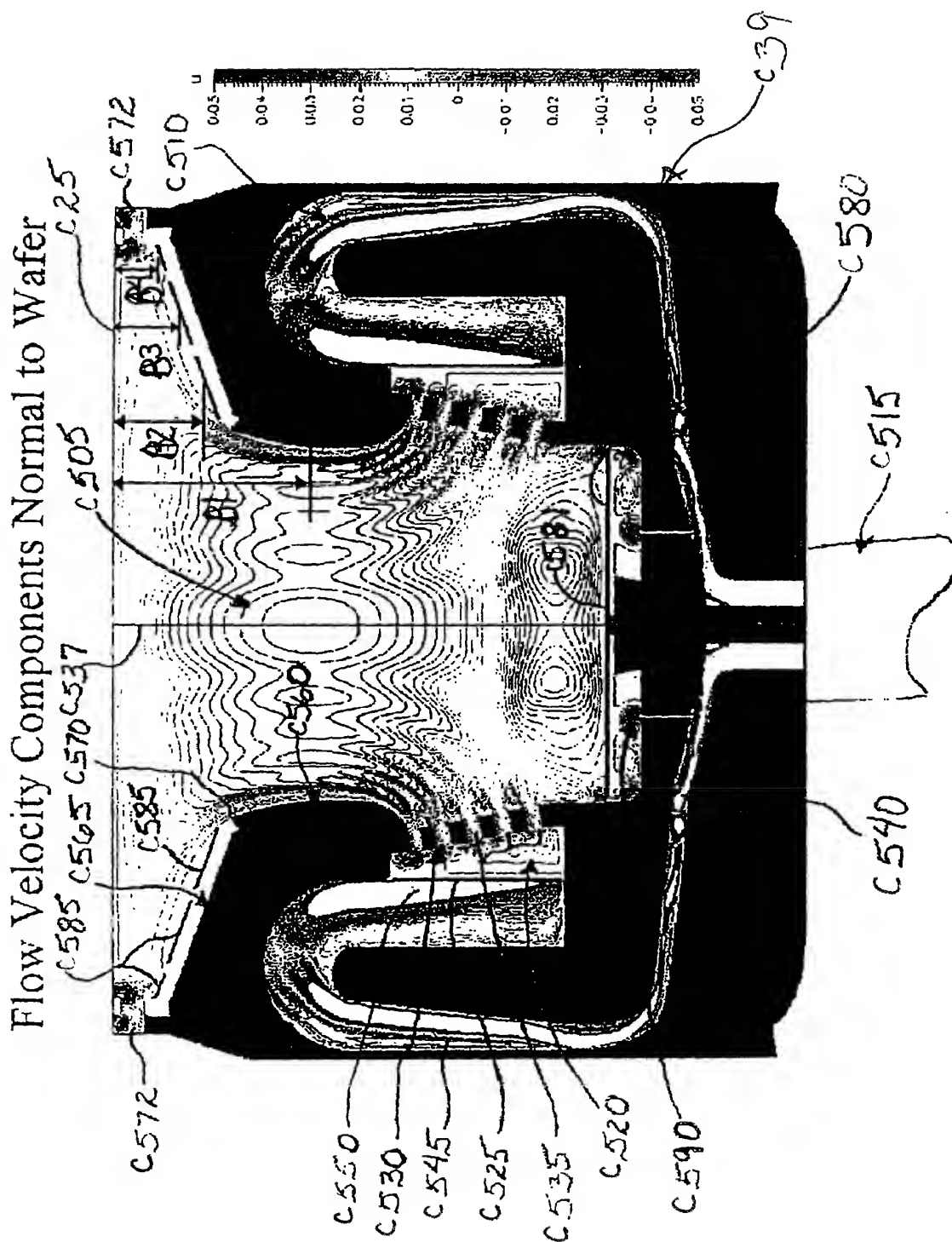
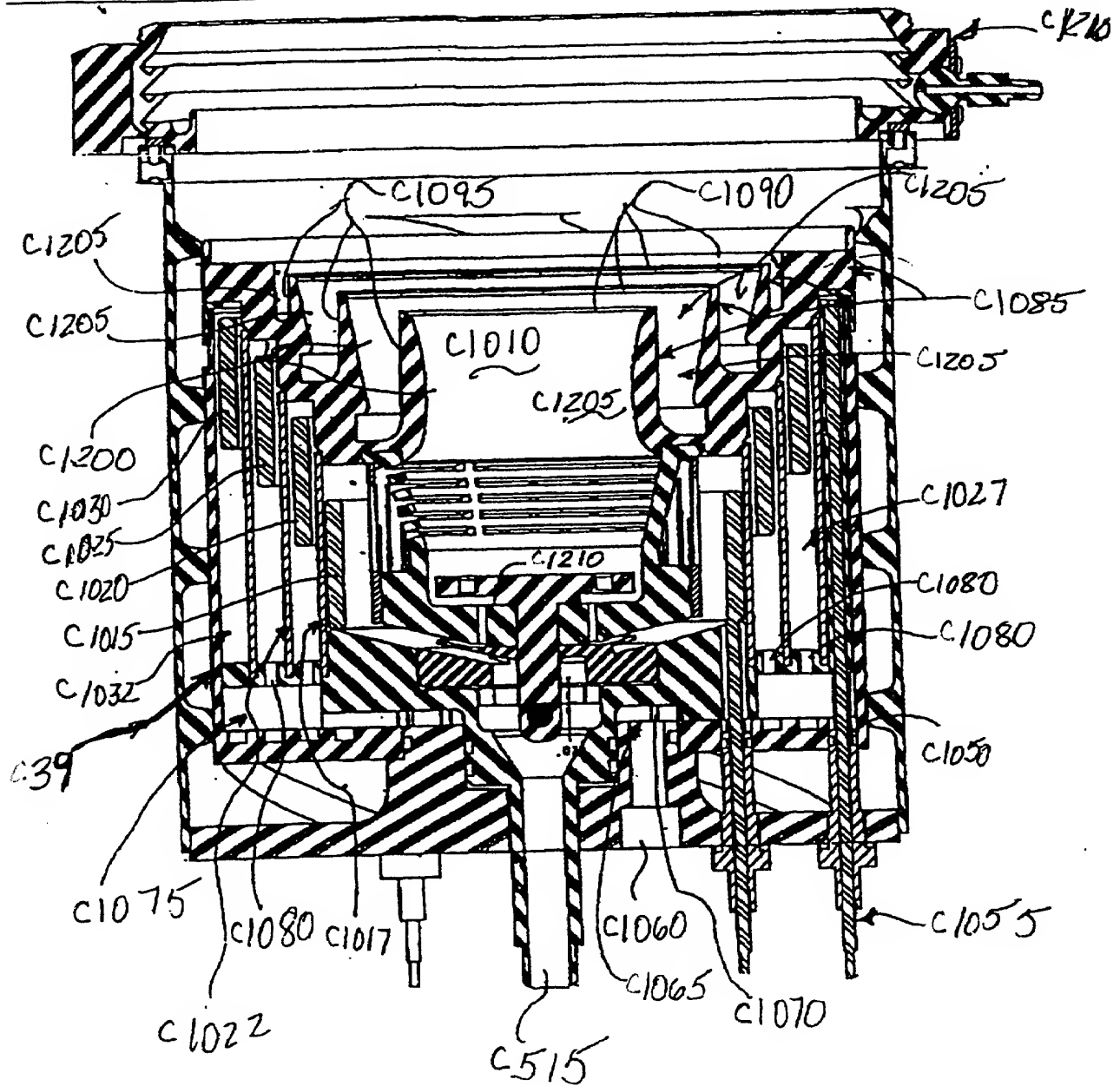


FIGURE C⁹

T06020" T6420660

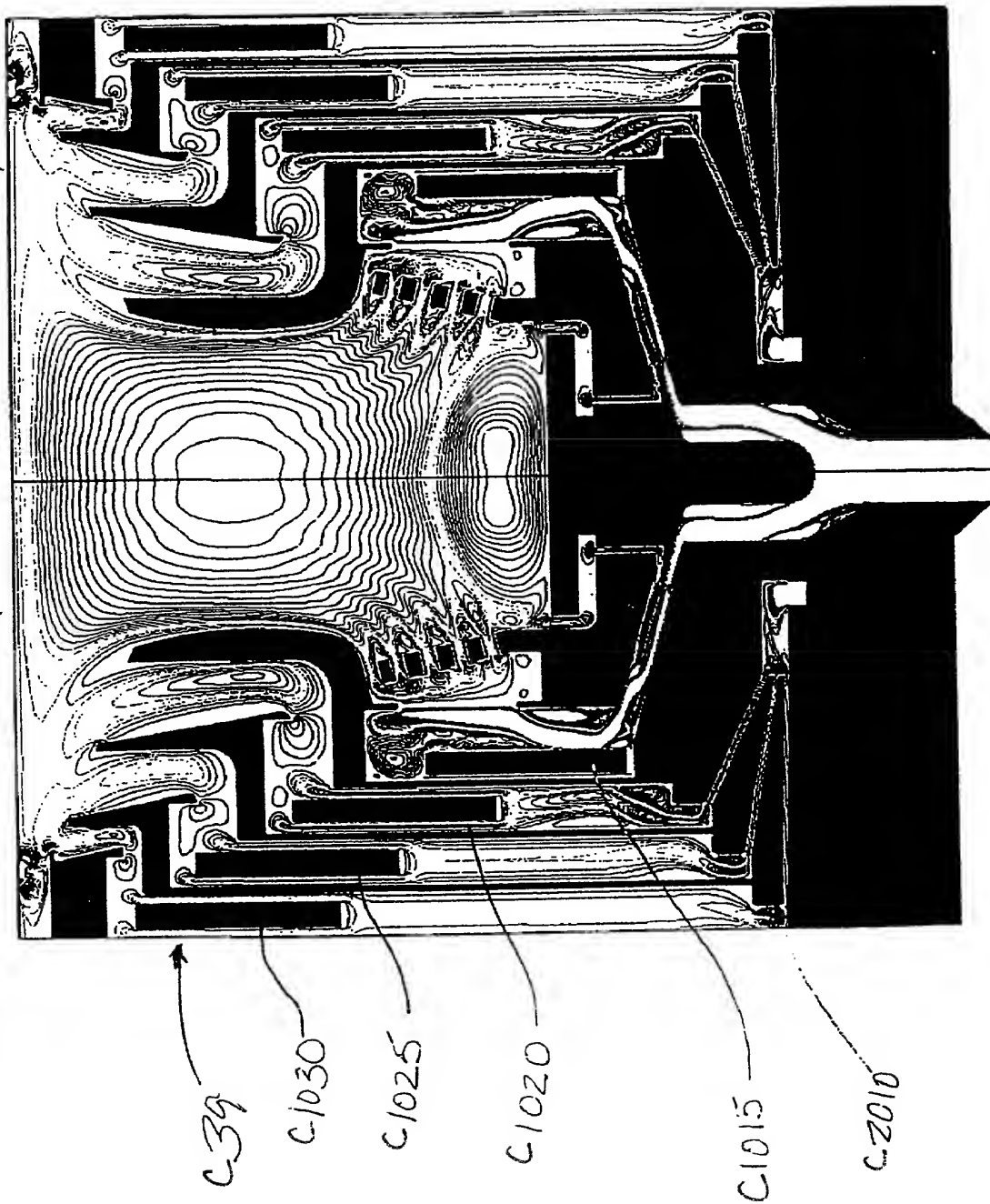
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Workpiece Normal Velocity Contours

FIGURE C-11

Two Flow Paths Refreshing Anodes

(Scale -0.05 to 0.05 m/sec)



Workpiece-Normal Velocity Contours
Single Flow Path (No Flow Over Anodes)

(Scale -0.05 to 0.05 m/sec)

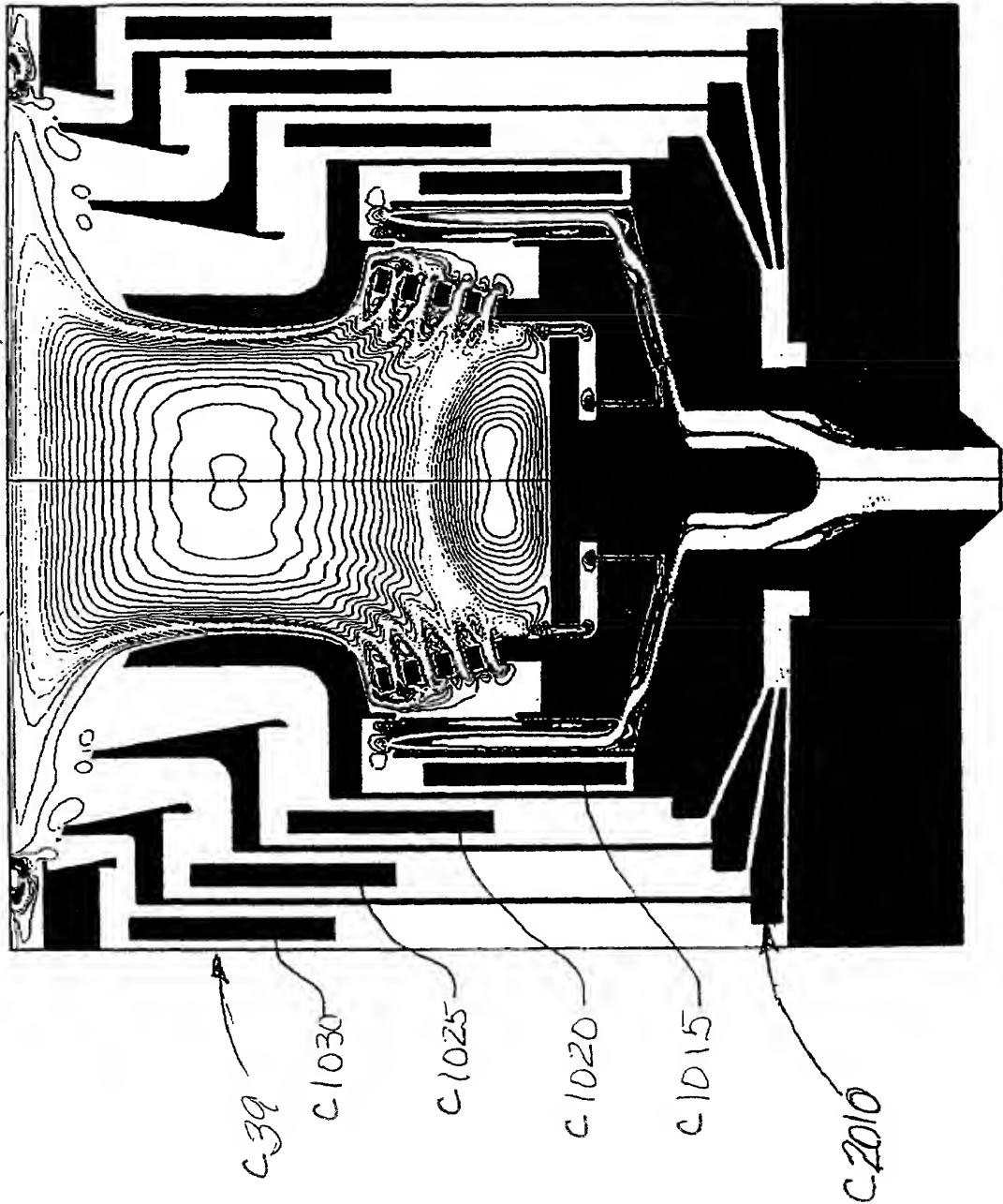


FIGURE C12

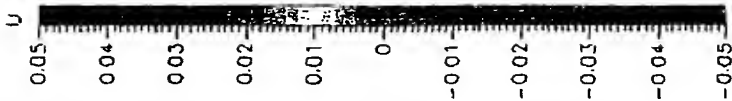
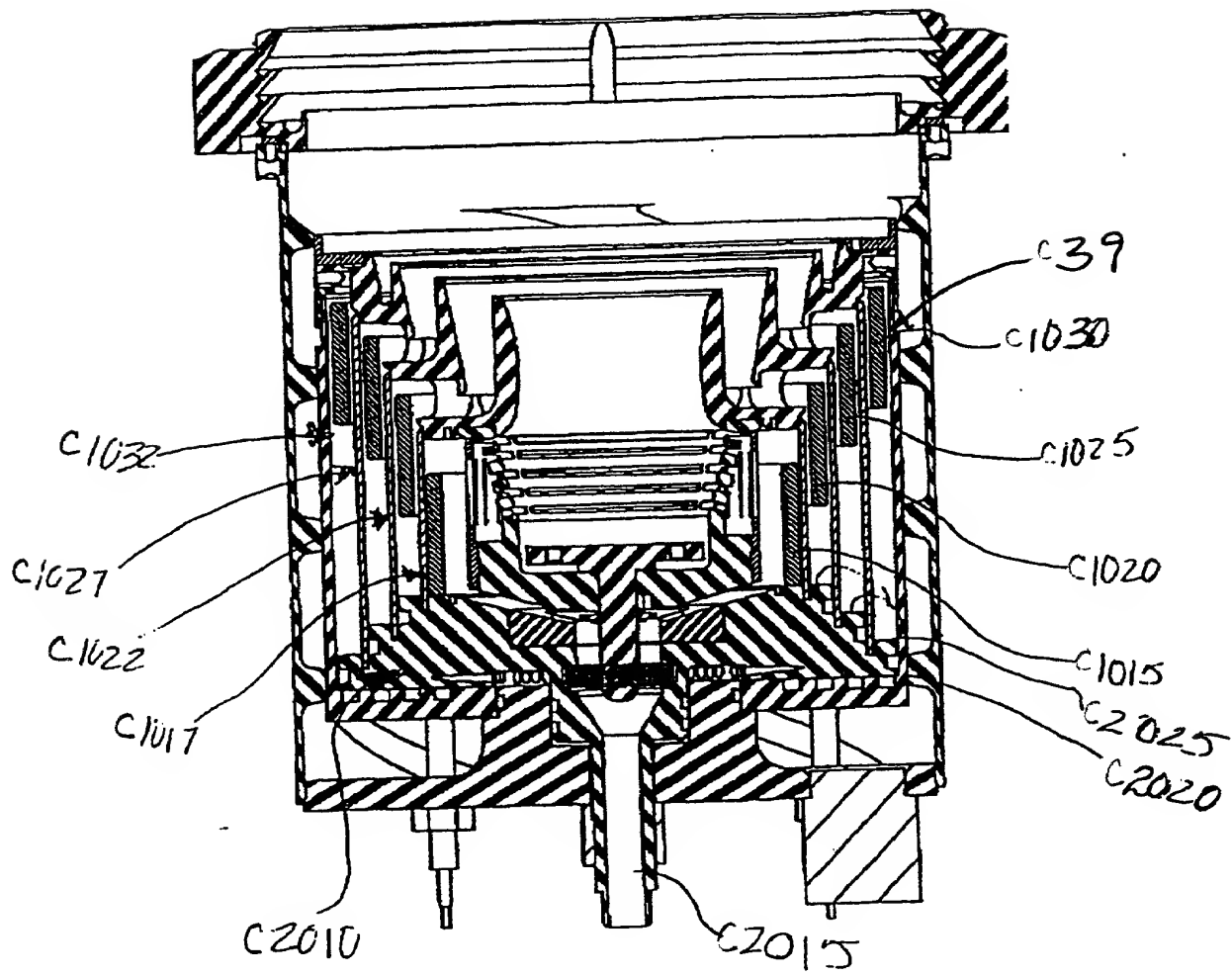


FIGURE C13



T06020" T6420660

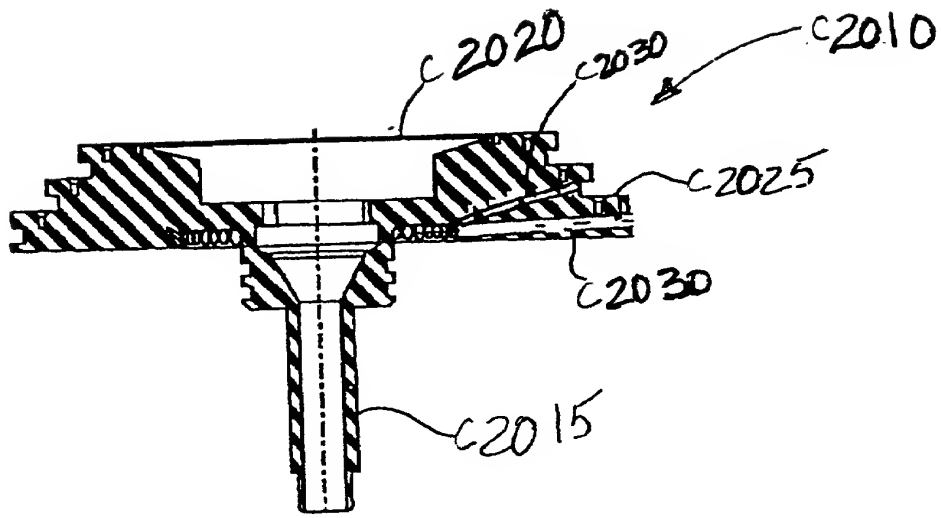


FIGURE C14

FIGURE C14

FIG. C15

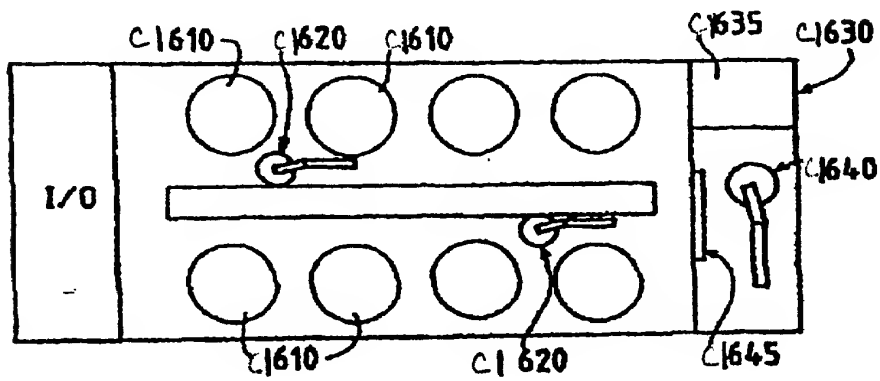
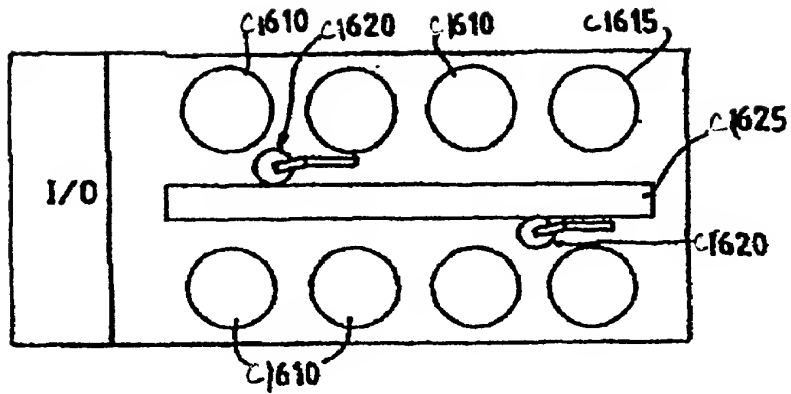


FIG. C16

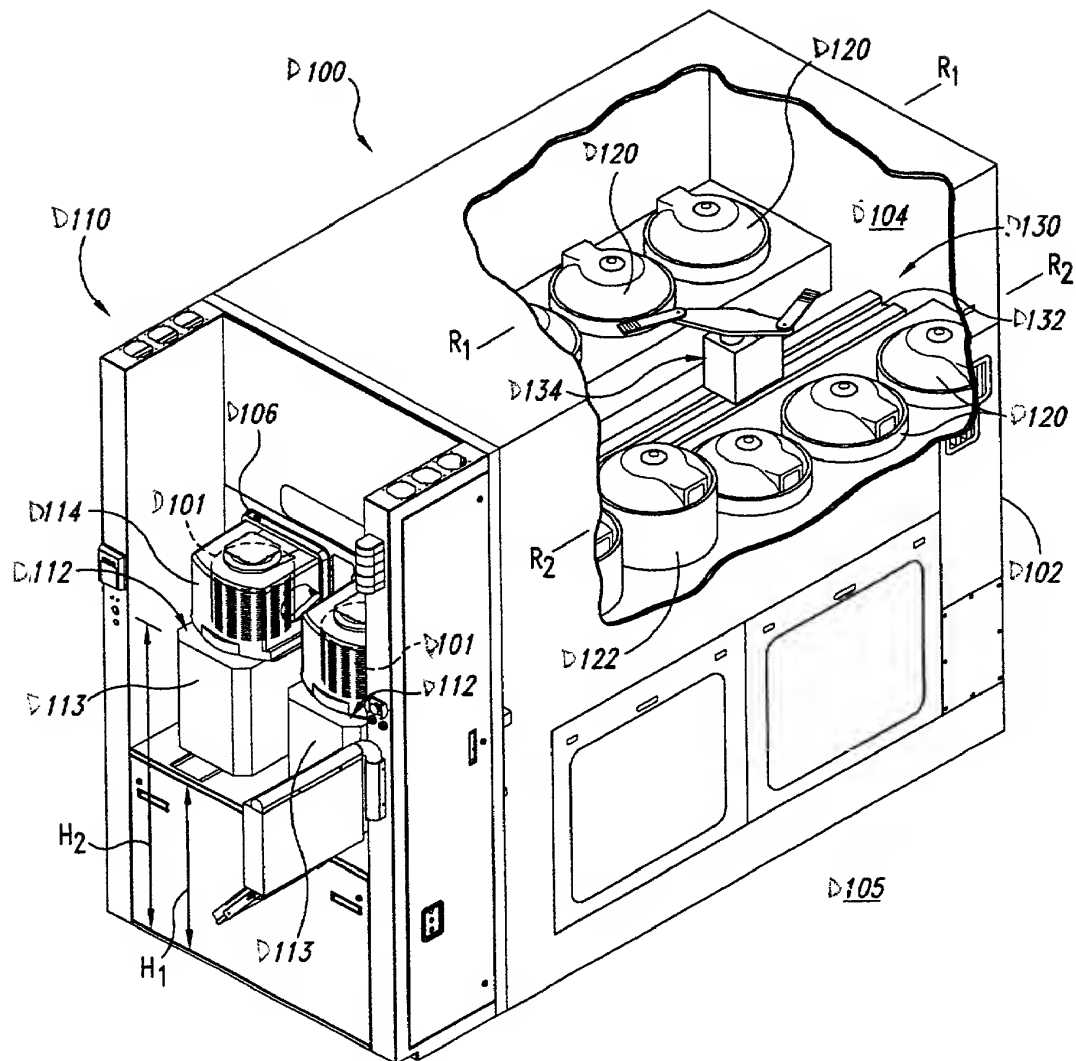


Fig. D1

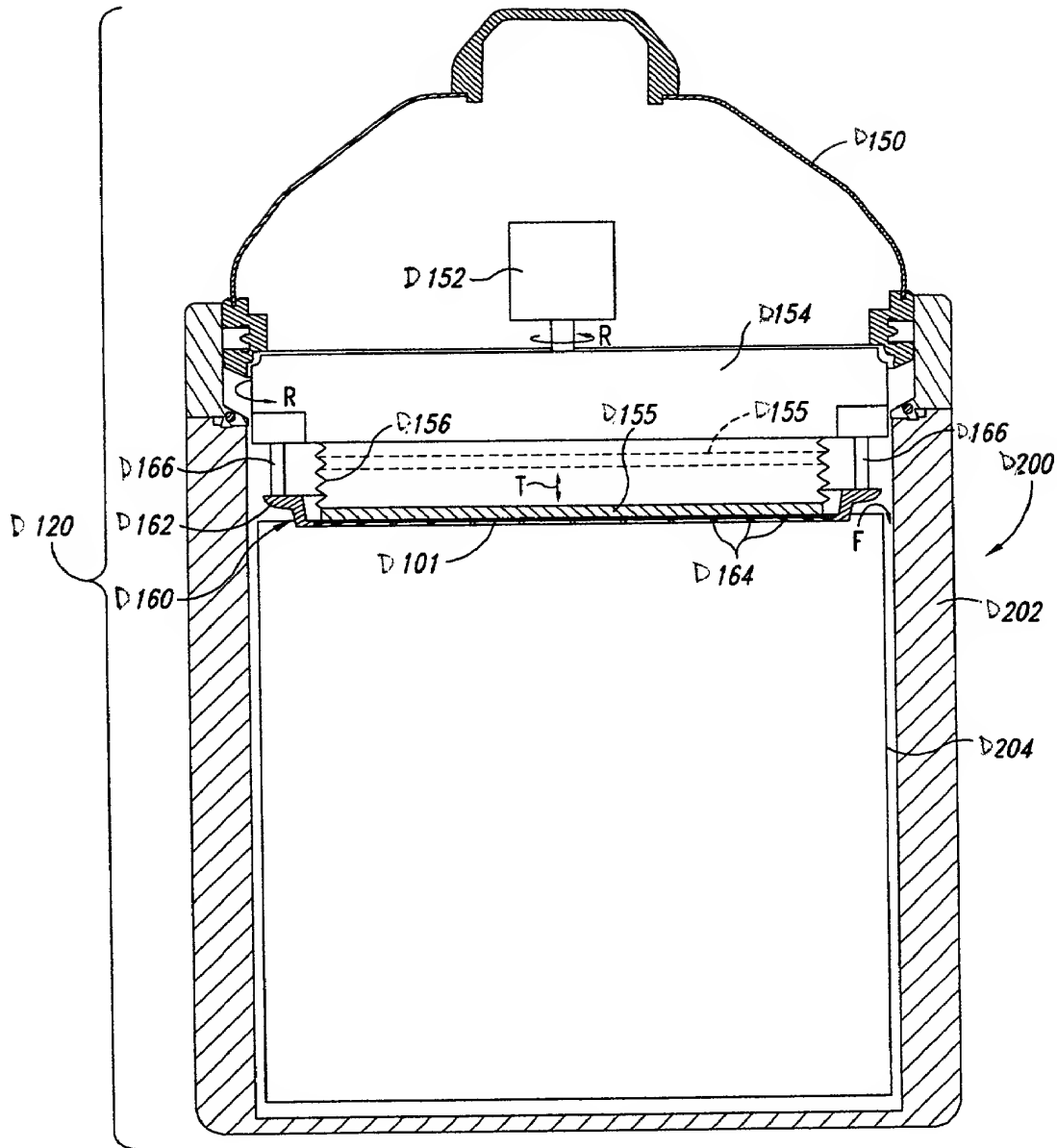


Fig. D2

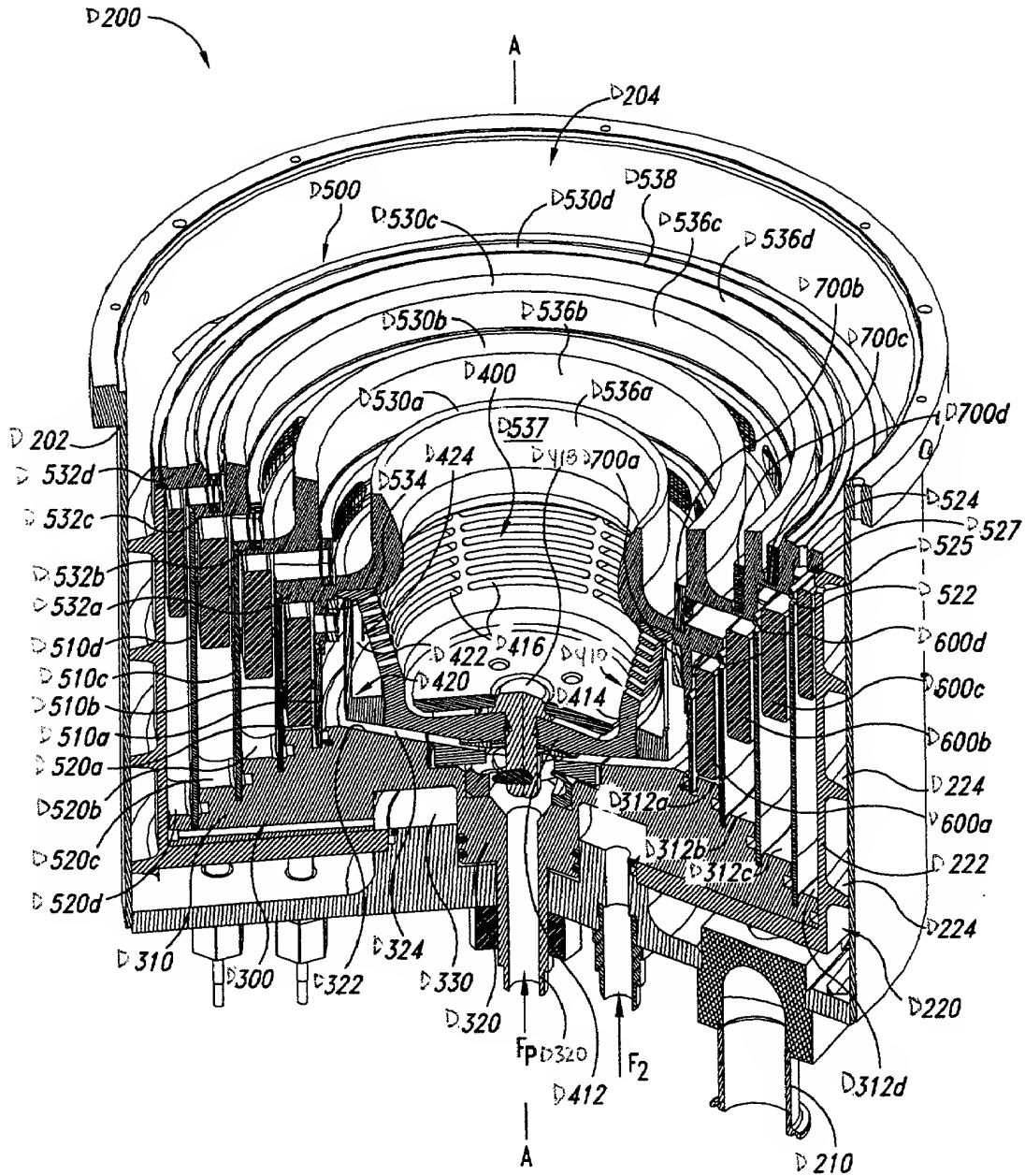
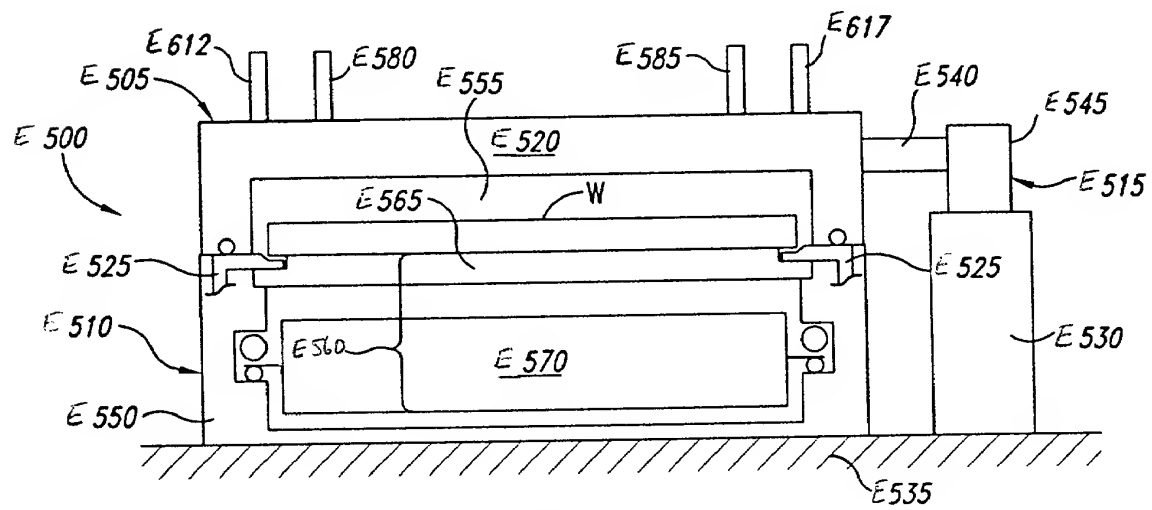
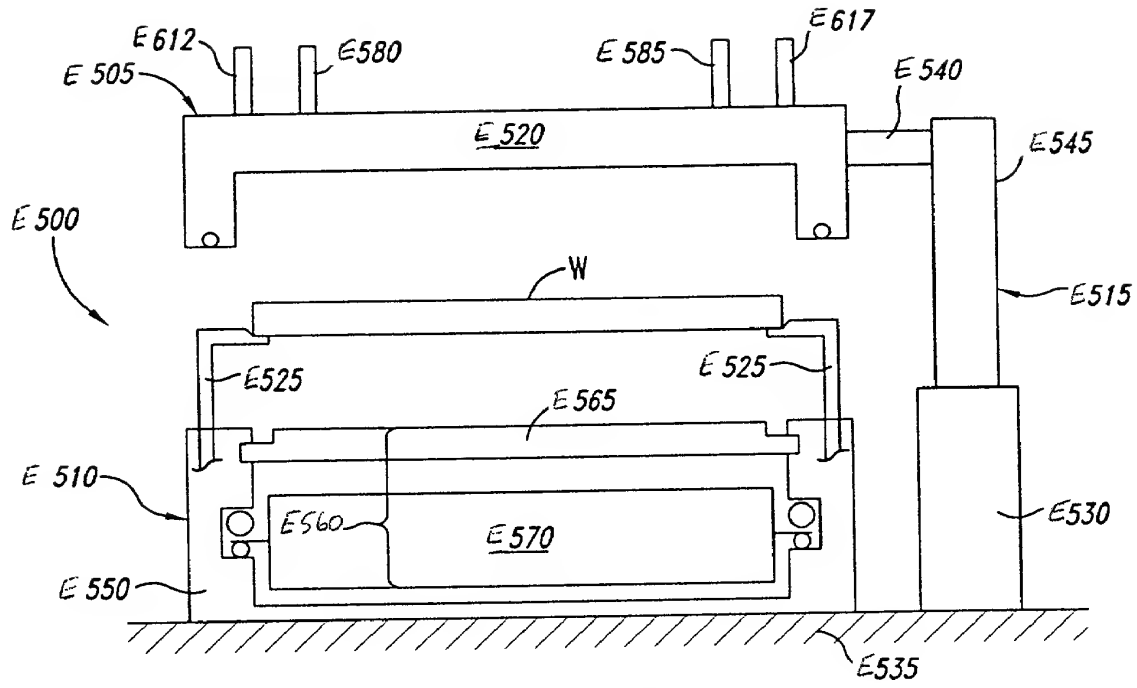


Fig. D3



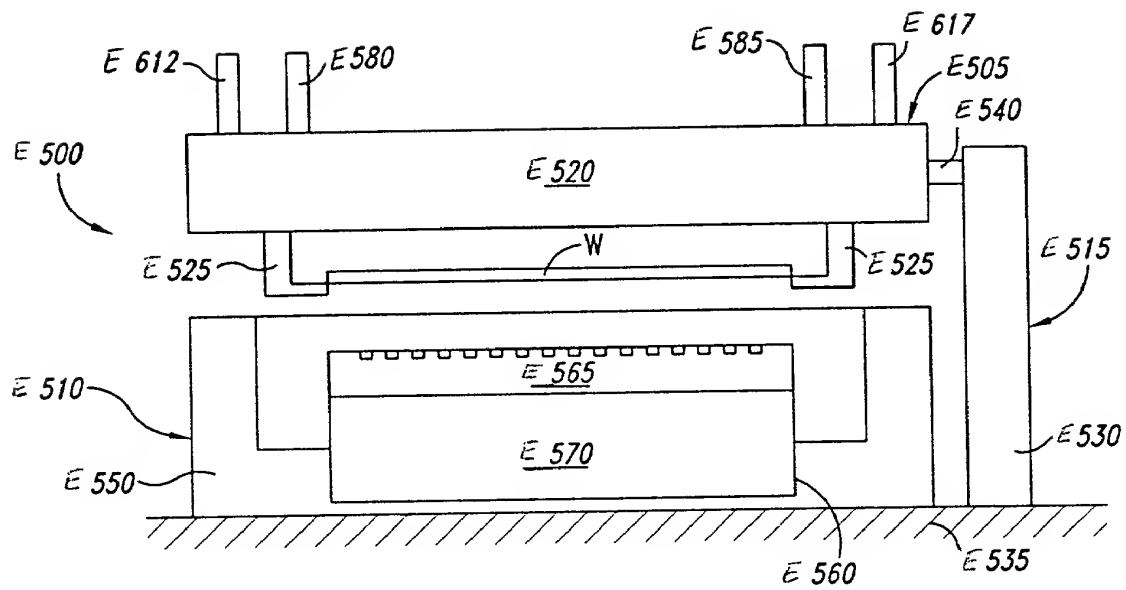


Fig. E1C

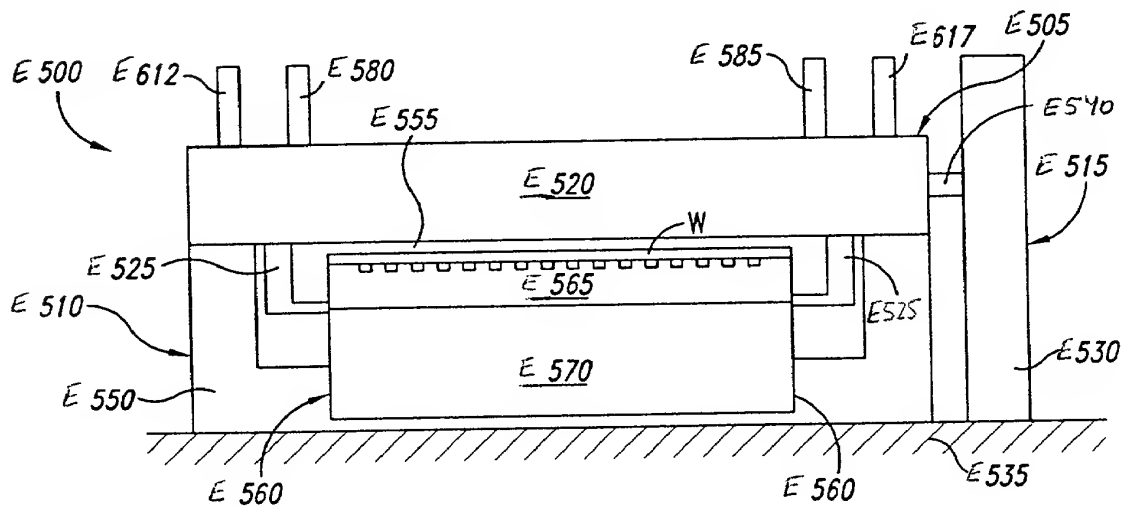


Fig. E1D

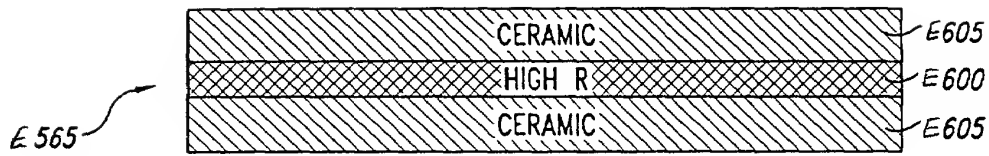


Fig. E2A

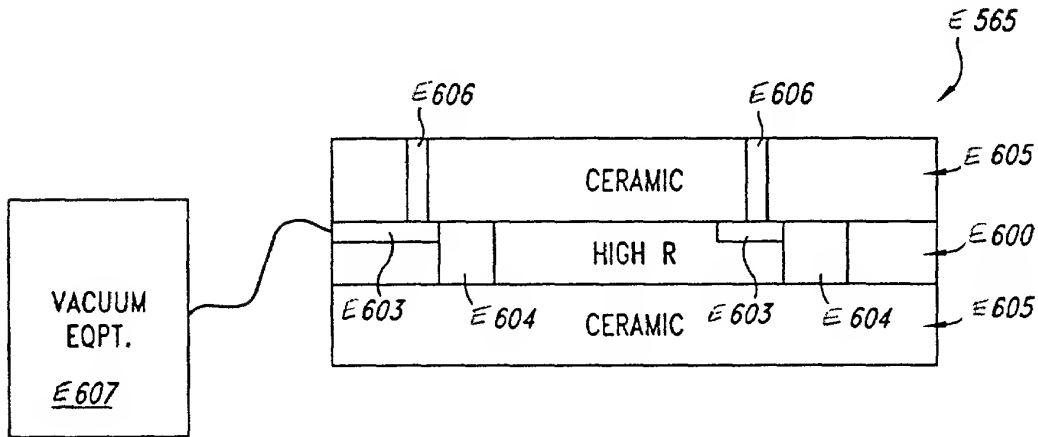


Fig. E2B

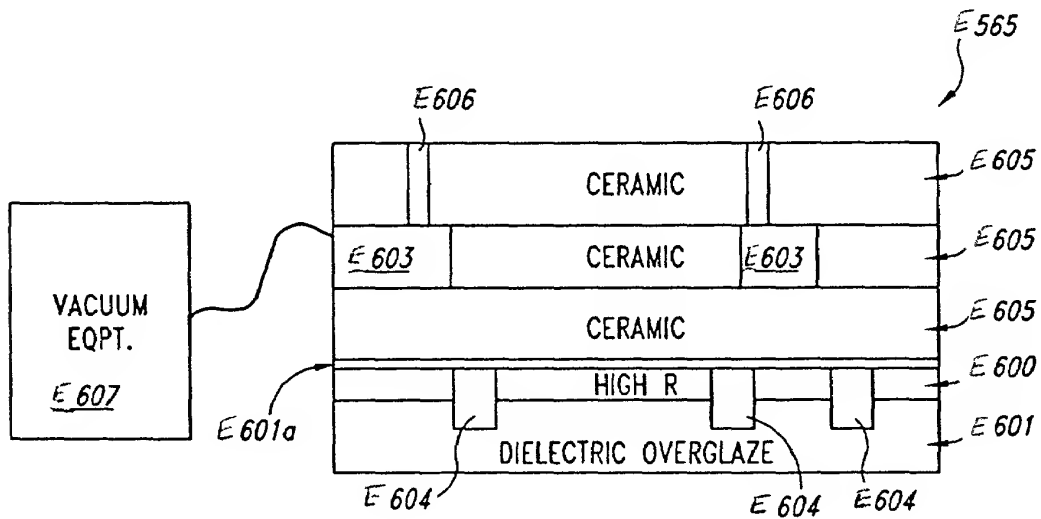


Fig. E2C

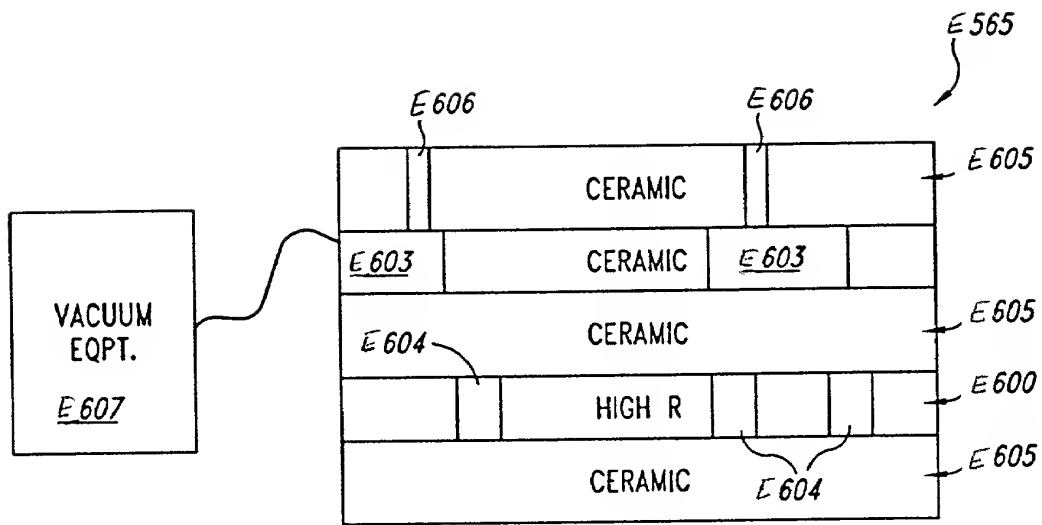


Fig. E2D

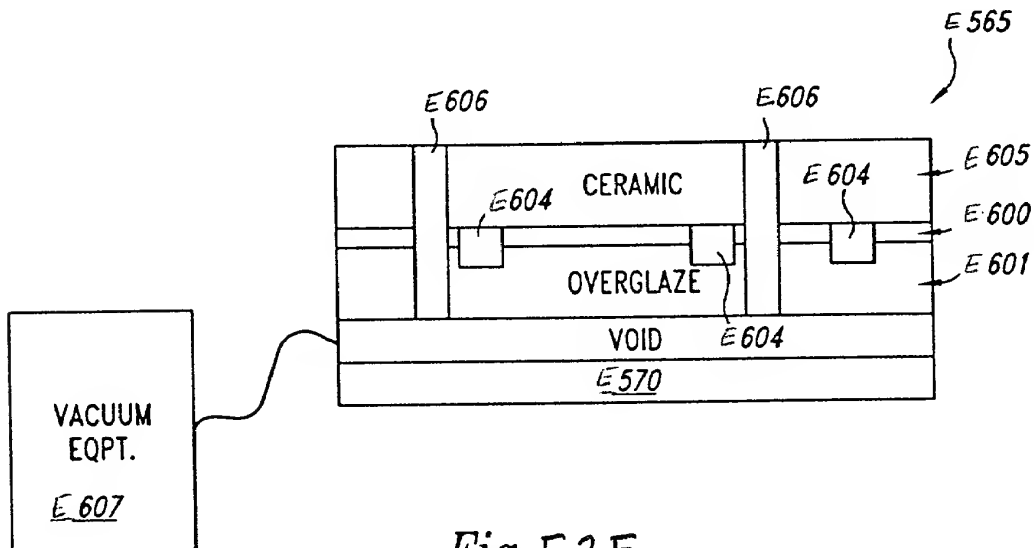


Fig. E2E

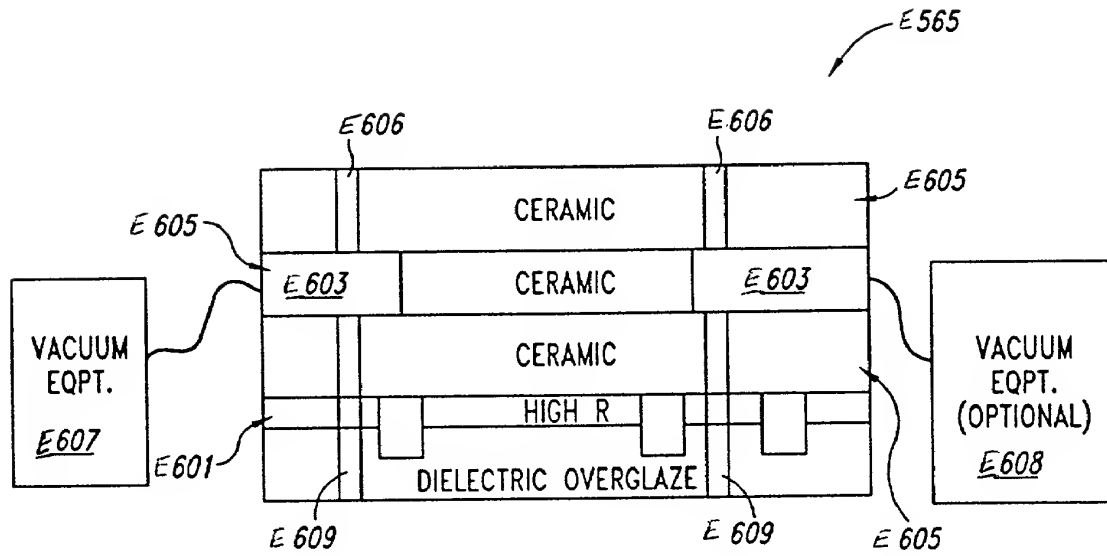


Fig. E2F

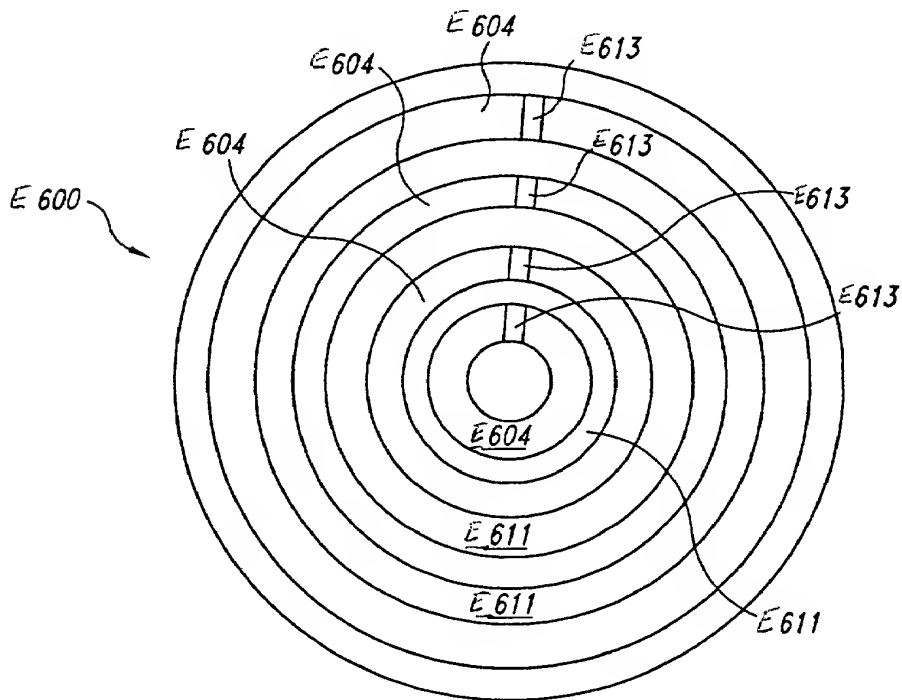


Fig. E2G

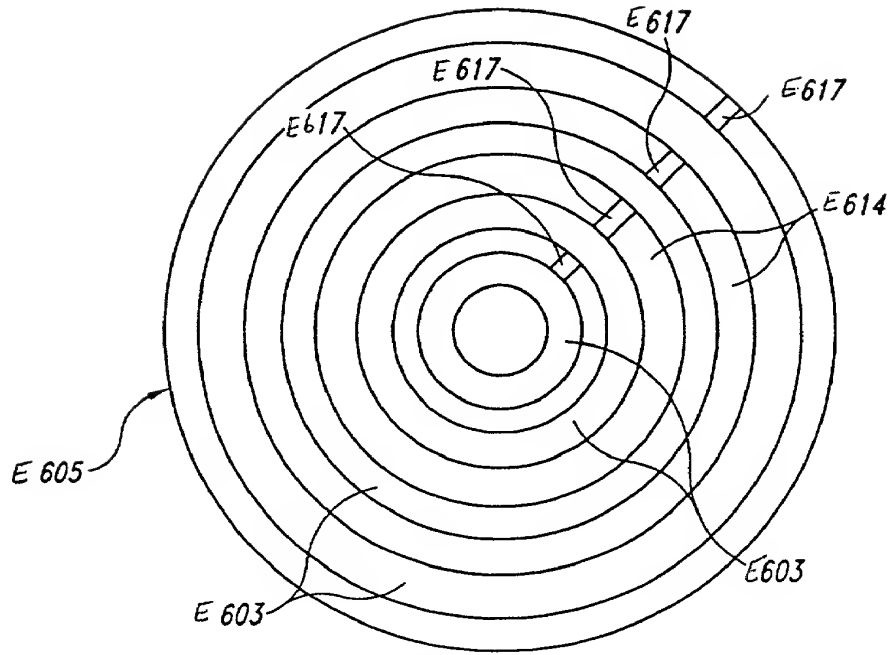


Fig. E2H

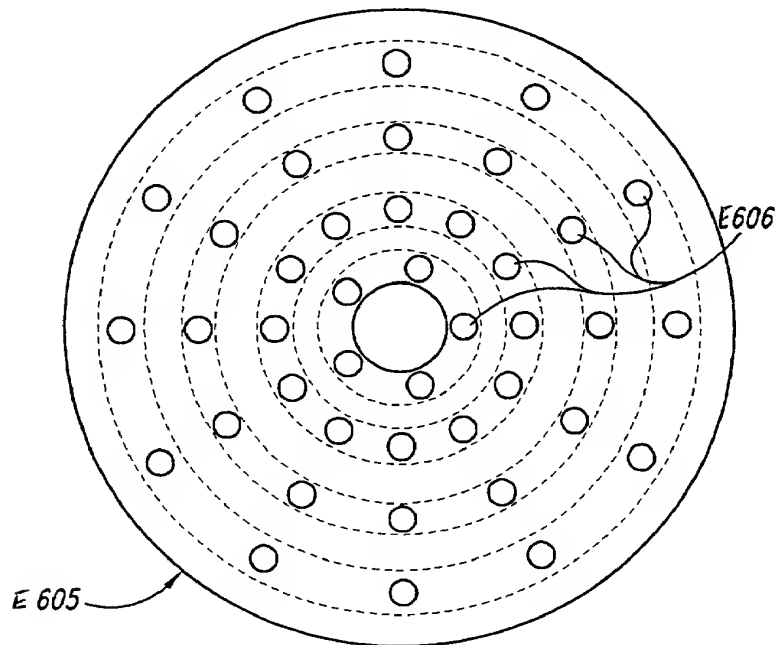


Fig. E2I

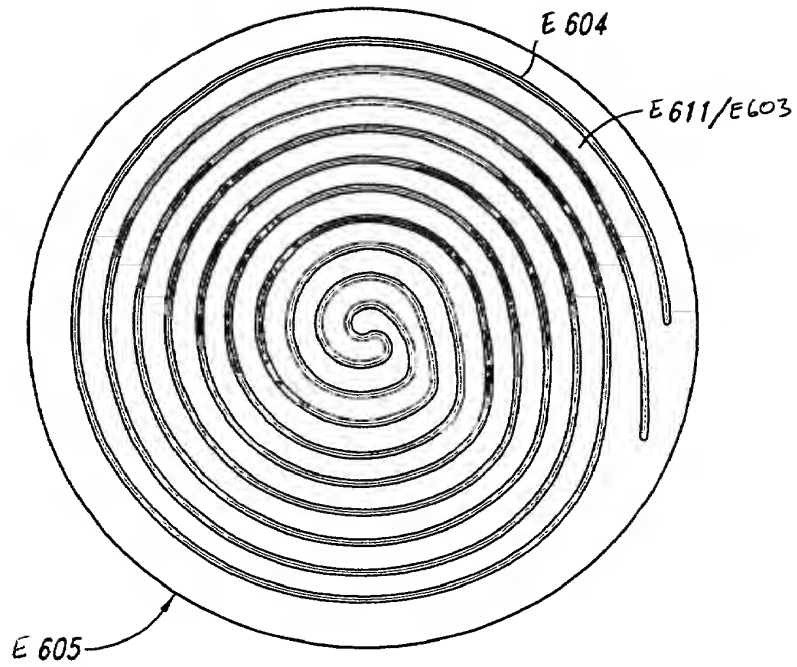


Fig. E2J

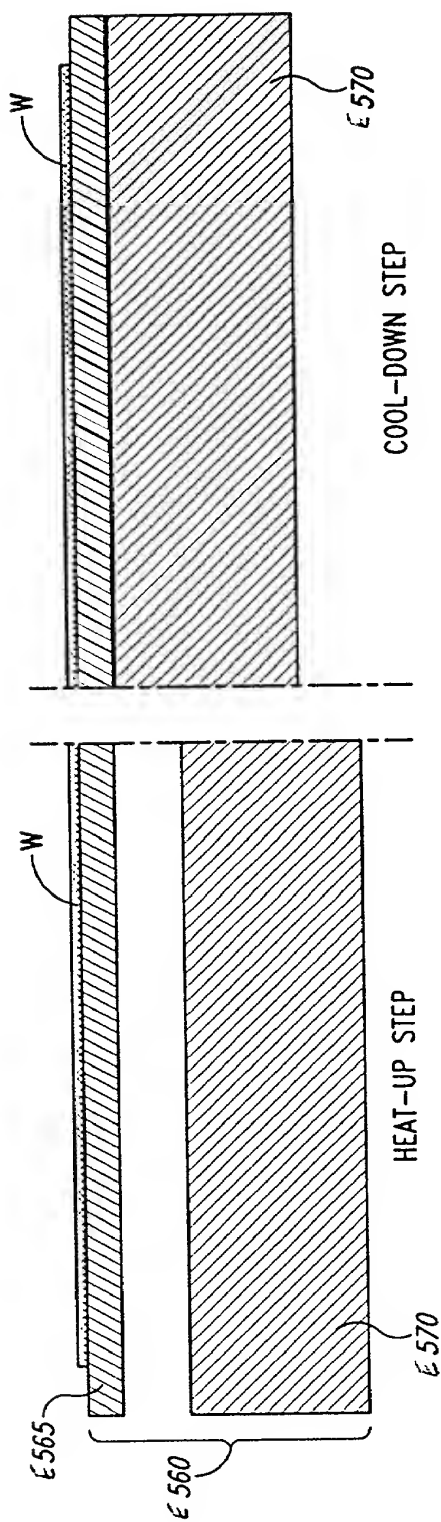


Fig. E3A

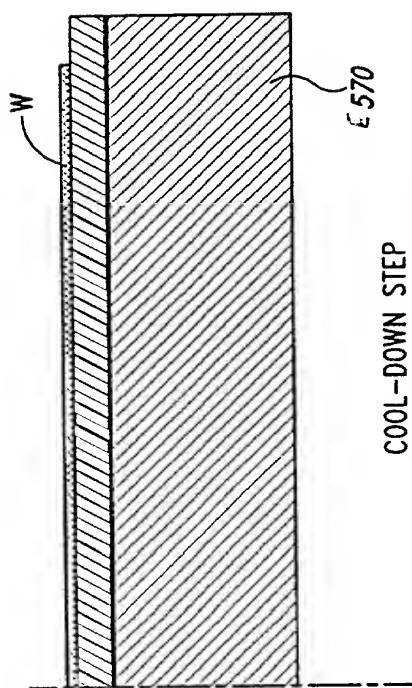


Fig. E3B

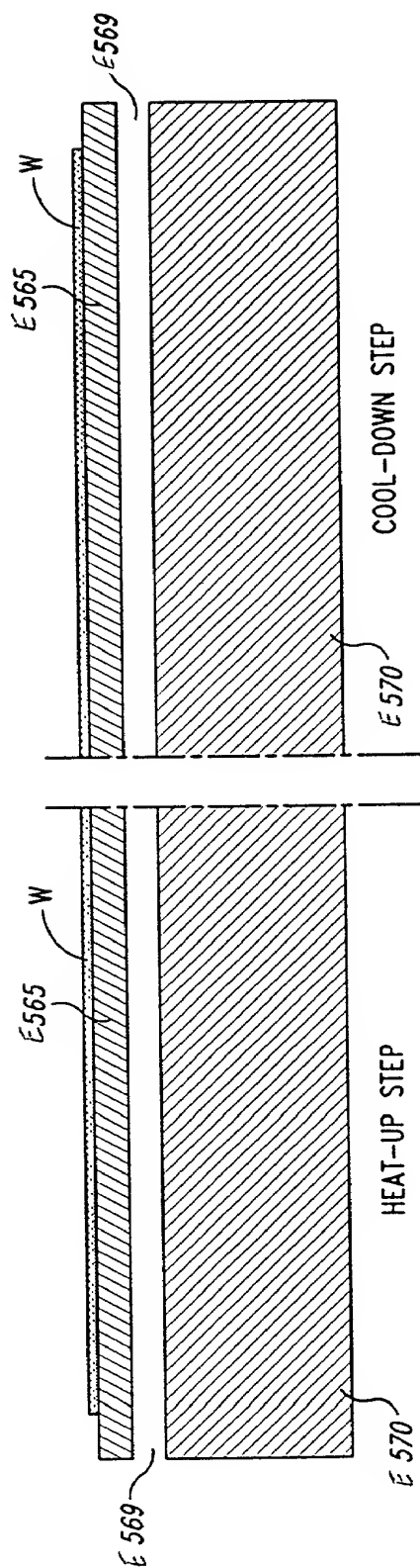


Fig. E4B

Fig. E4A

COOL-DOWN STEP

HEAT-UP STEP

E 570

E 570

E 565

E 565

E 569

E 569

W

W

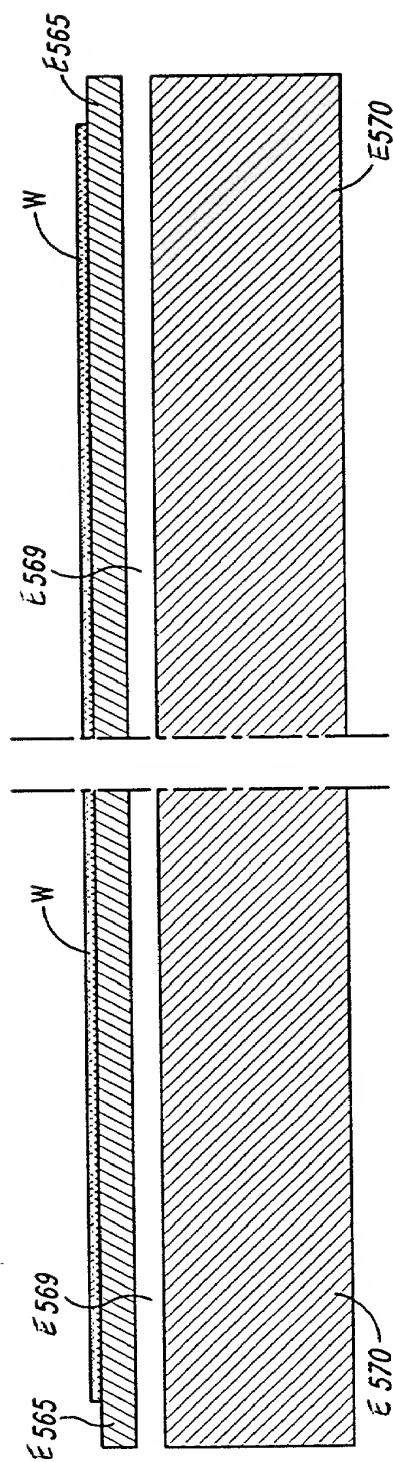


Fig. E5A

Fig. E5B

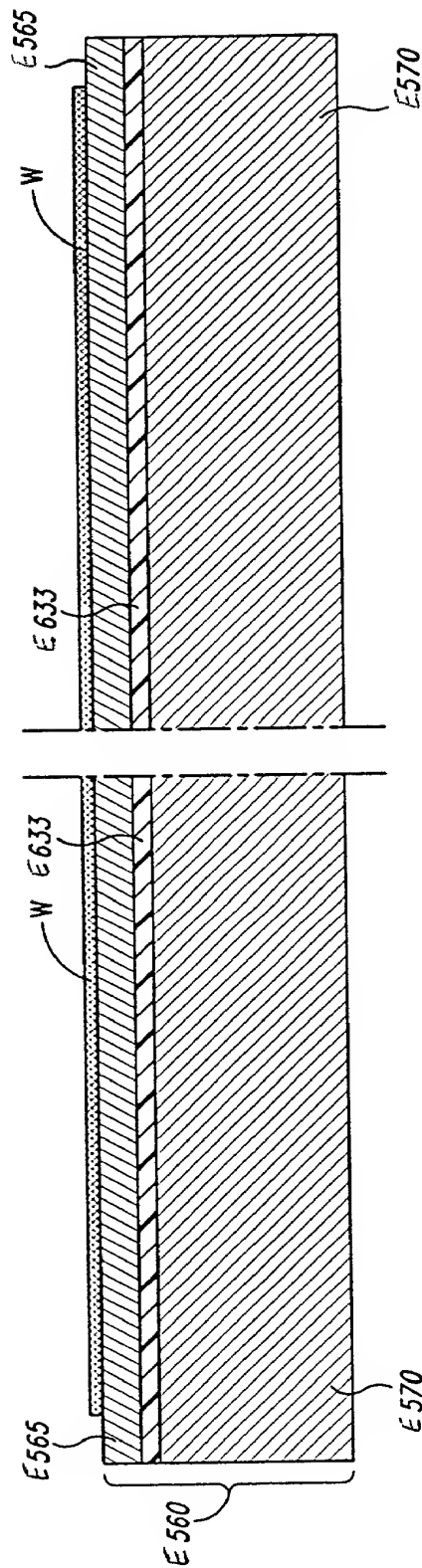
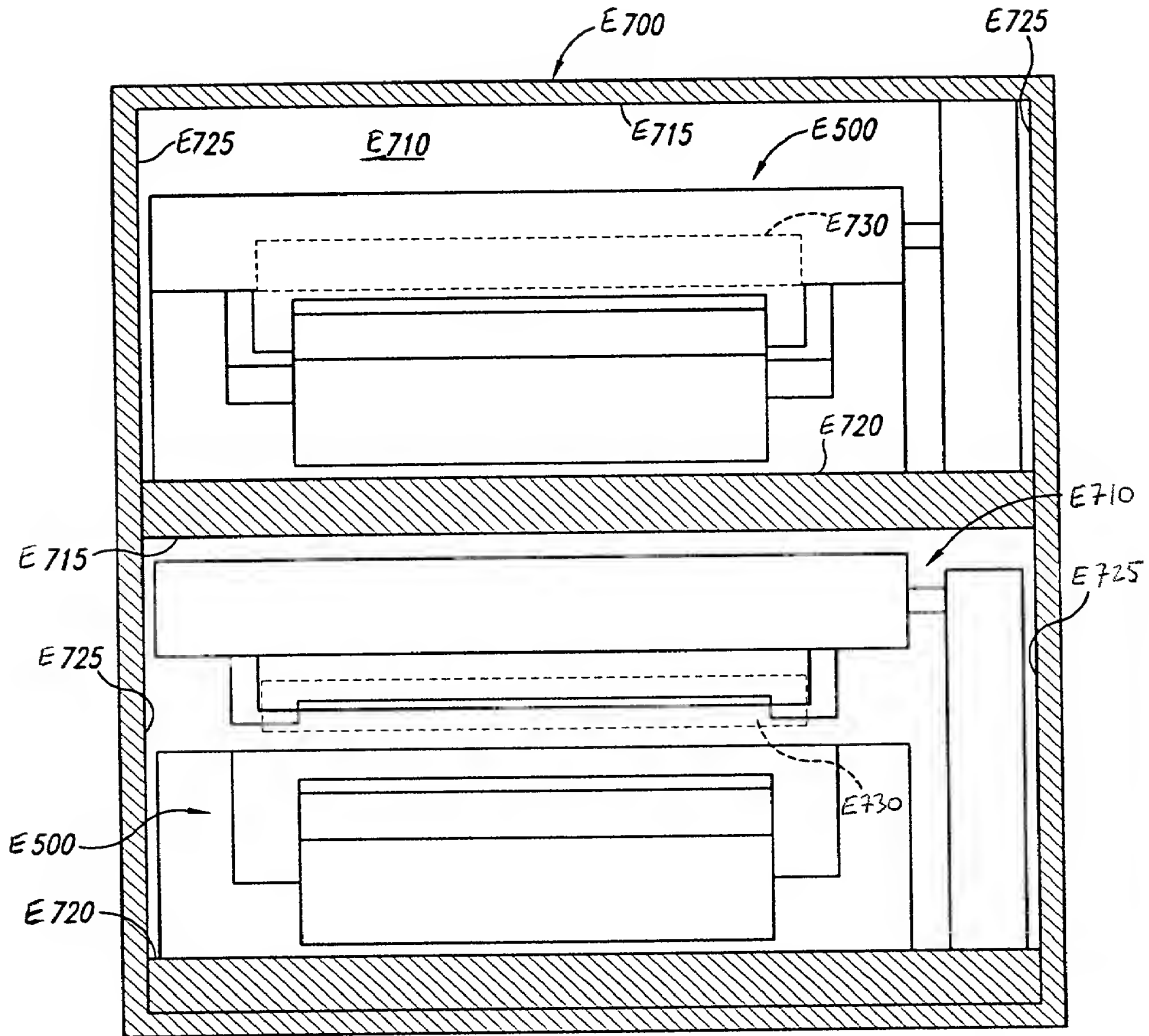
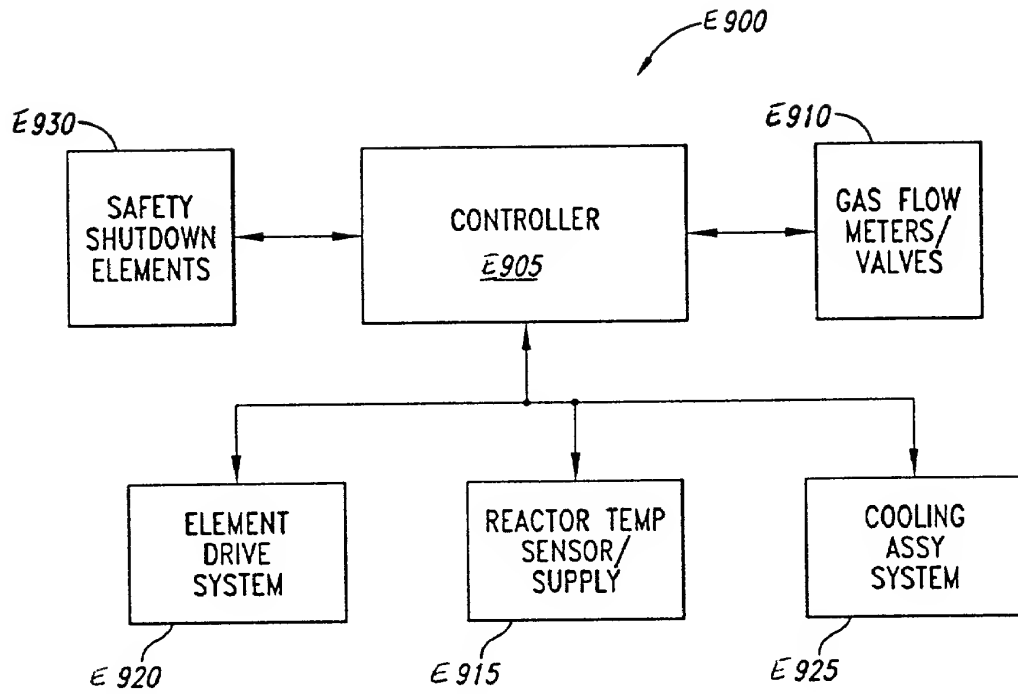


Fig. E6A

Fig. E6B

*Fig. E 7*

*Fig. E8*

